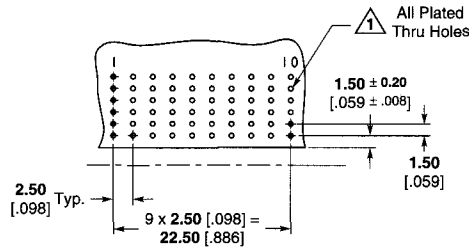
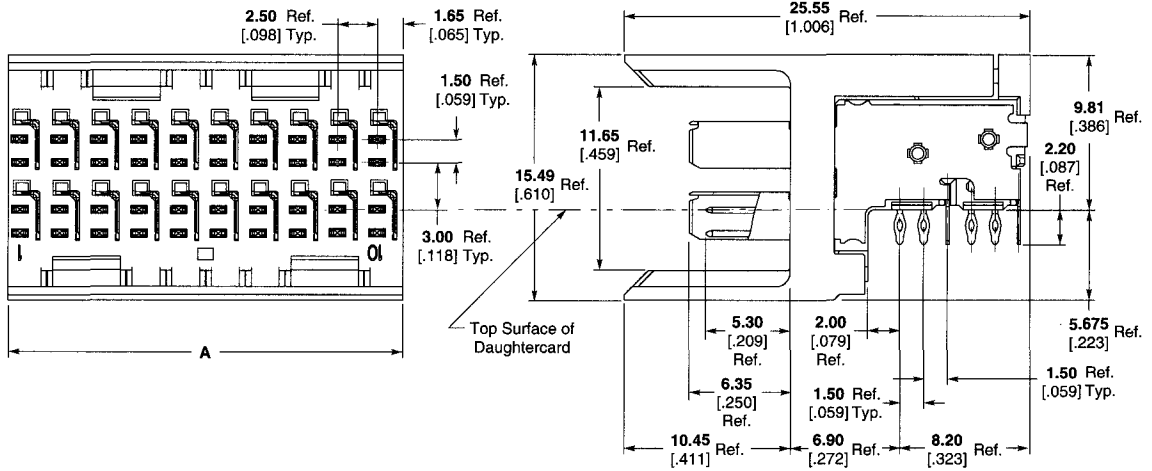


**Z-PACK HM-Zd Connector (Continued)**

**2 Pair  
Right Angle Pin Header  
Assemblies**



PCB Hole Dim.  
 Drilled Hole = 0.7000 ± 0.025 [.02756 ± .0010]  
 Finished Hole = 0.60 ± 0.05 [.024 ± .002]  
 Cu Thickness = 0.0375 ± 0.0125 [.00148 ± .00049]  
 SnPb Thickness = 0.007 ± 0.003 [.0003 ± .0001]

**Note:** For finishes other than tin-lead, reference Application Specification 114-13059.

**Recommended PC Board Layout  
Component Side Shown**

Part Number	Tail Length	Mating Pin Length	Column Count	Module Length (Dim. A)	Signals	Grounds	Application Tooling <sup>1</sup>		
							Insertion Pin Header	Repair Housing Removal	Chiclet Removal
1469169-1	2.20 .087	5.30 .209	10	25.00 .984	40	20	91377-1	1804171-1	1804175-1

<sup>1</sup> See page 43 for Instruction Sheet Number.