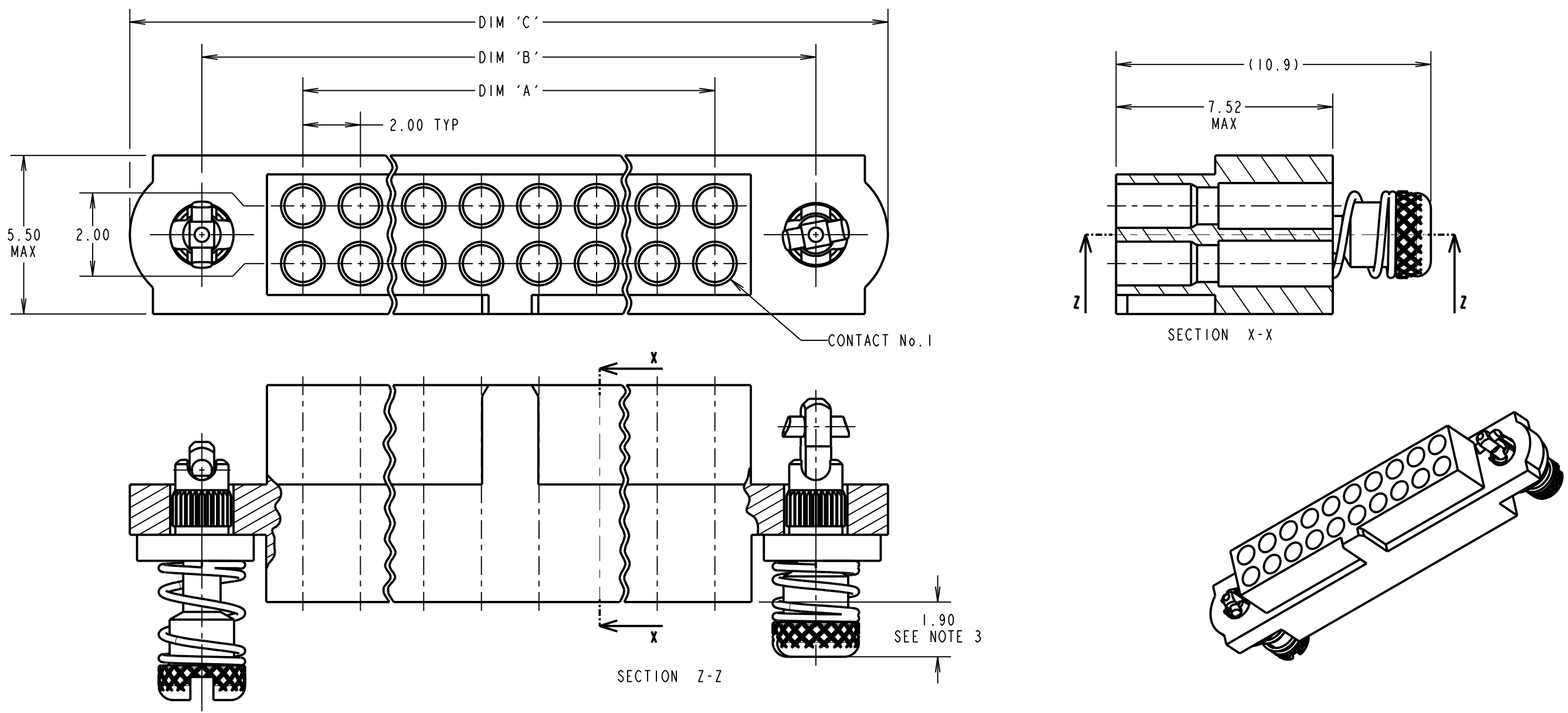


Customer Information Sheet

DRAWING No.: M80-418XX98 IF IN DOUBT - ASK © NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



SPECIFICATIONS:
MATERIAL:
MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
BAG
FOR COMPLETE SPECIFICATION, SEE COMPONENT
SPECIFICATION C005XX (LATEST ISSUE)

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF POSITIONS - 2
DIM 'B'	TOTAL No. OF POSITIONS + 5
DIM 'C'	TOTAL No. OF POSITIONS + 10
EXAMPLE ORDER CODE: HOUSING WITH 20 POSITIONS AND FIXINGS M80-4182098	
DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm.	

- NOTES:
- HOUSING TO BE USED WITH M80-2060005 CONTACTS. CONTACTS SOLD SEPERATELY.
 - FOR ASSEMBLY INSTRUCTIONS, SEE IS-25.
 - LENGTH WILL BE 1.90mm WHEN IOILOK SCREWS ARE ENGAGED WITH RETAINERS IN MATING CONNECTOR.

ORDER CODE:
M80-418XX98
TOTAL No. OF POSITIONS
04 TO 50
(EVEN NUMBERS ONLY)

RTP	2	17.05.19	21531
NAME	ISS.	DATE	C/NOTE
APPROVED: R.PORTLOCK			
CHECKED: M.RUDKIN			
DRAWN: M.PERREN			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN
www.harwin.com
technical@harwin.com

THIS DRAWING AND ANY
INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
CONFIDENTIAL AND COPYRIGHT
PROPERTY OF THE HARWIN
GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: FEMALE T-CONTACT J-TEK
CRIMP CONNECTOR
WITH IOILOK JACKSCREWS
DRAWING NUMBER:
M80-418XX98
SHT
2 OF 2