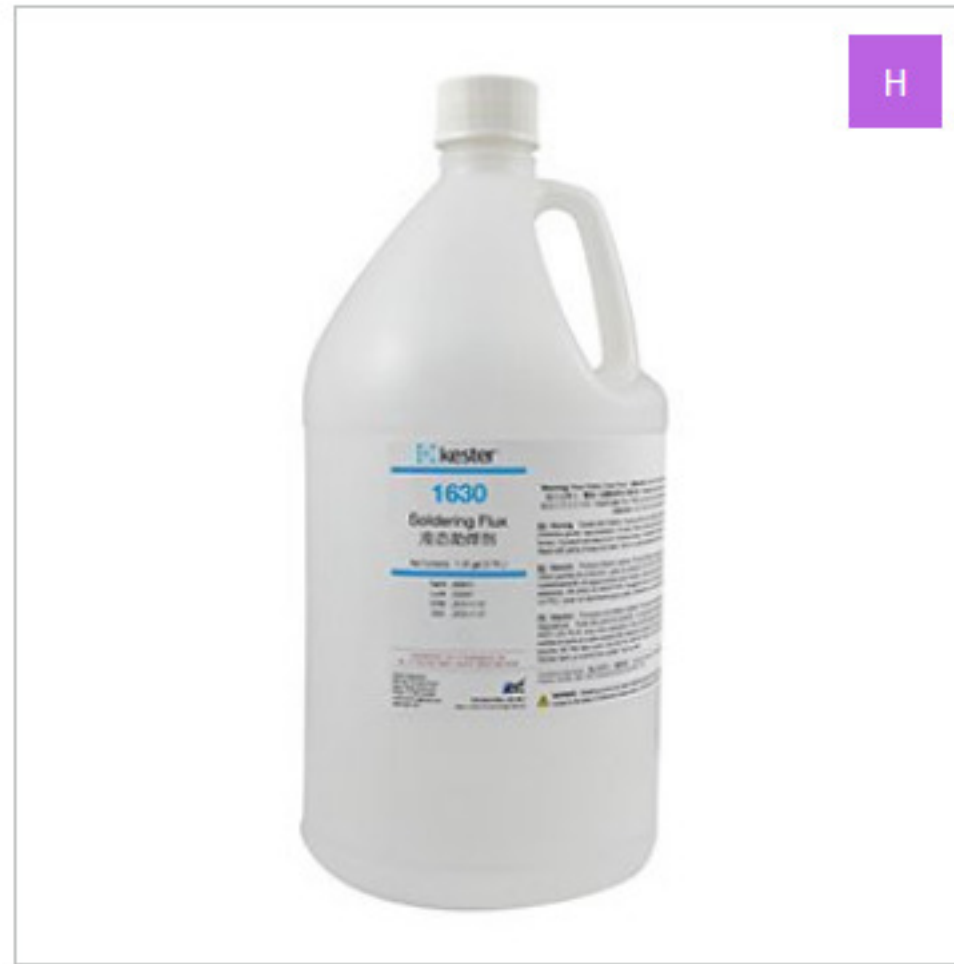


PRODUCTS



1630 Soldering Flux

Kester 1630 is a bromide based, chloride-free, inorganic salt activated flux containing less than 1% halogen. It is an excellent flux for soldering copper, brass and all types of tin-based solders from low tin to 60/40. It has a bromide activator that will not turn copper or brass green during normal soldering operations. It is also suitable for soldering nickel and mild steel. 1630 was developed for soldering electrical connections and is suitable to solder all copper based alloy joints. The inorganic salt activation system gives 1630 great stability and a long period of time using a wide variety of heating techniques.

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Size (gallons)	Halogen Content	Description	Part #	Type
5	Contains Halogen	1630 Soldering Flux 5 GAL	6400001630	Water-Soluble
53	Contains Halogen	1630 Soldering Flux 53 GAL	6500001630	Water-Soluble