

# PRODUCTS



## 282 Flux-Cored Wire

Kester 282 Mildly Activated Rosin Flux Core consists of high quality Grade WW rosin to which a very small amount of an extremely effective activating agent has been incorporated. 282 is classified as Type ROL1 flux under IPC ANSI/J-STD-004 Joint Industry Standard. It was formerly classified as Type RMA per MIL-F-14256. 282 Rosin-Cored solder has been developed for use in the electronics industry where a more active flux than plain rosin is required but where highly activated fluxes are considered potentially conductive. Rosin Core 282 has particular application where difficult assemblies are to be soldered but the flux residue must be electrically inert.

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Alloy	Flux	Diameter (in)	Diameter (mm)	Core	Flux %	Lead Content	Halogen Content	Description	Part #	Type
Sn63Pb37	282	0.020	0.50	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/282 .020 1 LB SPL	2463377400	Rosin
Sn63Pb37	282	0.031	0.80	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/282 .031 1 LB SPL	2463377402	Rosin
Sn63Pb37	282	0.062	1.50	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/282 .062 1 LB SPL	2463377403	Rosin
Sn63Pb37	282	0.015	0.40	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/282 .015 1 LB SPL	2463377415	Rosin
Sn63Pb37	282	0.025	0.60	66	3.3%	Leaded	Contains Halogen	Sn63Pb37 3.3%/282 .025 1 LB SPL	2463377420	Rosin
Sn96.3Ag3.7	282	0.031	0.80	66	3.3%	Lead-Free	Contains Halogen	Sn96.3Ag3.7 3.3%/282 .031 1 LB SPL	2470507402	Rosin

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