

Water- and Environment-resistive FA Connectors Save Wiring and Maintenance Effort

- Compact FA connectors meet IP67 requirements and ensure a 94V-0 fire retardant rating.
- A wide array of connectors makes a wiring system more modular, simplifies maintenance, and reduces downtime.
- Connectors with Cables and Connector Assemblies are available.
- Three types of Connector Assembly: Crimping, soldering, and screw-on.
- Connectors with Cables are UL certified.
- Based on IEC61076-2-101 (IEC60947-5-2) and NECA 4202.



 Refer to *Safety Precautions* on page 30.

Model Number Legend

Connectors with Cables Model Number Legend

Connector	Cable specifications	XS2: M12 Screw Connection			XS5: One-touch Smartclick Connection * (compatible with M12 connectors)	
		Cable length (m)	Model	Reference page	Cable length (m)	Model
Connectors on both cable ends	Fire-retardant, robot cable	0.5	—	4	0.5	XS5W-D421-B81-F
		1	XS2W-D421-C81-F		1	XS5W-D421-C81-F
		2	XS2W-D421-D81-F		2	XS5W-D421-D81-F
		3	XS2W-D421-E81-F		3	XS5W-D421-E81-F
		4	—		4	XS5W-D421-F81-F
		5	XS2W-D421-G81-F		5	XS5W-D421-G81-F
	Spatter-resistant cable	10	XS2W-D421-J81-F	10	XS5W-D421-J81-F	
		2	XS2W-D421-D81-SA	2	XS5W-D421-D81-SA	
		5	XS2W-D421-G81-SA	5	XS5W-D421-G81-SA	
		5	XS2W-D421-C80-F	5	XS5W-D421-C80-F	
Connector on one cable end (Socket)	Fire-retardant, robot cable	1	XS2F-D421-C80-F	5	1	XS5F-D421-C80-F
		2	XS2F-D421-D80-F		2	XS5F-D421-D80-F
		3	—		3	XS5F-D421-E80-F
		5	XS2F-D421-G80-F		5	XS5F-D421-G80-F
		10	XS2F-D421-J80-F		10	XS5F-D421-J80-F
	Spatter-resistant cable	2	XS2F-D421-D80-SA	2	XS5F-D421-D80-SA	
		5	XS2F-D421-G80-SA	5	XS5F-D421-G80-SA	
		0.3	XS2H-D421-A80-F	11	0.3	XS5H-D421-A80-F
		0.5	XS2H-D421-B80-F		0.5	XS5H-D421-B80-F
		1	XS2H-D421-C80-F		1	XS5H-D421-C80-F
2	XS2H-D421-D80-F	2	XS5H-D421-D80-F			
3	—	3	XS5H-D421-E80-F			
5	XS2H-D421-G80-F	5	XS5H-D421-G80-F			
Spatter-resistant cable	0.3	XS2H-D421-A80-SA	0.3	XS5H-D421-A80-SA		
	1	XS2H-D421-C80-SA	1	XS5H-D421-C80-SA		

*For details, refer to the data sheet of the XS5 Round Water-resistant Connectors (M12 Smartclick).

Note 1. Only DC, straight, 4-core types, and common cable specifications are shown above. Refer to the relevant pages for other products.

2. Other than the M12 sizes introduced above, M8-sized (XS3) products are also available.

For details, refer to the data sheet of the XS3 Round Water-resistant Connectors (M8/S8).

XS2: M12 Screw Connection

XS5: One-touch Smartclick Connection* (compatible with M12 screws)

Note: Screw connections will be made if connecting with a screw type.



*For details, refer to the data sheet of the XS5 Round Water-resistant Connectors (M12 Smartclick).

Ratings and Specifications

Rated current	4 A
Rated voltage	250 VAC/VDC
Contact resistance (Connector)	40 mΩ max. (20 m V max. and 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Dielectric strength (Connector)	1,500 VAC for 1 min (leakage current: 1 mA max.)
Degree of protection	IP67 (IEC60529)
Insertion tolerance	200 times
Cable holding strength	Cable diameter: 6 mm 98 N/15 s 4 to 5 mm 49 N/15 s 3 mm 29 N/15 s
Ambient operating temperature range	-25 to 70°C *
Ambient humidity range	20% to 85%

*Use the robot cable within a temperature range between 0°C and 70°C to prevent the wires inside the cable from being broken when bending it.

Materials and Finish

Item	Model	XS2F/H/W	XS2F-LED	XS2M/R/P	XS2C/G
Contacts		Copper alloy/Gold plating		Brass	
Thread bracket		Brass/Copper alloy *			
Pin block		PBT resin		PA resin	PBT resin
O-ring		Rubber			
Cover		Soft PBT resin	TPU resin	—	PBT resin
Cable	Fire-retardant, Robot cable	UL AWM2464 CL3, 6 mm dia. AWG20 (0.5 mm ²)	—	—	—
	Non-polar DC Connectors with Standard cable	6 mm dia. AWG20 (0.5 mm ²)	—	—	—
	E2E models with conventional connector pin with Fire-retardant, Robot cable	UL AWM2464 CL3, 6 mm dia. AWG20 (0.5 mm ²)	—	—	—
	Heat-resistant cable up to 105°C	6 mm dia. AWG20 (0.5 mm ²)	—	—	—
	Spatter-resistant cable	6.6 mm dia. AWG20 (0.5 mm ²)	—	—	—
	Standard cable (XS2F-LED)	—	UL AWM2464 5.0 mm dia. (3 conductors) 5.4 mm dia. (4 conductors) 0.34 mm ²	—	—

*The T-joint of the XS2R is aluminum/white.

Connection Combinations





OMRON model No.		M12 Plug Connectors	Smartclick Plug Connectors
		XS2H, XS2G, XS2W (plug side), XS2R (plug side), XS2M	XS5H, XS5G, XS5W (plug side), XS5R (plug side), XS5M
M12 Socket Connectors	XS2F, XS2C, XS2W (socket side), XS2R (socket side), XS2P	○	○
Smartclick Socket Connectors	XS5F, XS5C, XS5W (socket side), XS5R (socket side), XS5P	○	⊙

⊙: Connected by twisting.

○: Connected by screwing.

Note: The XS□M and XS□P cannot mate with each other.

Pin Arrangement

DC type		AC type	
Male (plug) contacts	Female (socket) contacts	Male (plug) contacts	Female (socket) contacts
			

Note: The AC and DC mating section forms are different as shown here and therefore cannot be connected together.

XS2W Sockets and Plugs on Both Cable Ends

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2W-D **2** - **1** -

1
2
3
4
5
6
7
8
9

1. Type

W: Connectors with cables, socket and plug on both cable ends

2. AC/DC (Mating Section Form)

D: For DC

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

1: Straight/Straight

2: Right-angle/Right-angle

3: Straight (socket)/Right-angle (plug)

4: Right-angle (socket)/Straight (plug)

6. Cable Length

A: 0.3 m (straight/straight only)

B: 0.5 m (straight/straight only)

C: 1 m (straight/straight only)

D: 2 m

E: 3 m (straight/straight only)

F: 4 m (straight/straight only)

G: 5 m

H: 7 m (straight/straight only)

J: 10 m (straight/straight only)

K: 15 m (straight/straight only)

L: 20 m (straight/straight only)

7. Connections

Terminal No.

① ② ③ ④

8: Brown White Blue Black (for DC)

Terminal No

① ② ③ ④ ⑤

G: Brown White Blue Black Gray

8. Connectors on One End/Both Ends

1: Both ends

9. Cable Specifications

F: Fire-retardant, Robot cable

SA: Spatter-resistant cable

XS2W Sockets and Plugs on Both Cable Ends

Ordering Information

Cable specifications	Cable connection direction	Cable diameter (mm)	No. of cable cores	Cable core cross-sectional area (mm ²)	Cable length L (m)	DC	UL	
						Model		
Fire-retardant, Robot cable	Straight/Straight	6.0 dia.	4	0.5	1	XS2W-D421-C81-F	UL 2238 acquired (File No. E207683)	
					2	XS2W-D421-D81-F		
					3	XS2W-D421-E81-F		
					5	XS2W-D421-G81-F		
					10	XS2W-D421-J81-F		
	Right-angle/Right-angle				2	XS2W-D422-D81-F		
					5	XS2W-D422-G81-F		
					Straight (Socket)/Right-angle (Plug)	2		XS2W-D423-D81-F
						5		XS2W-D423-G81-F
Right-angle (Socket)/Straight (Plug)	2	XS2W-D424-D81-F						
	5	XS2W-D424-G81-F						
Spatter-resistant cable	Straight/Straight	6.6 dia.			2	XS2W-D421-D81-SA	—	
					5	XS2W-D421-G81-SA		

Note: Ask your OMRON representative about other cable lengths, and about 5-core cables.

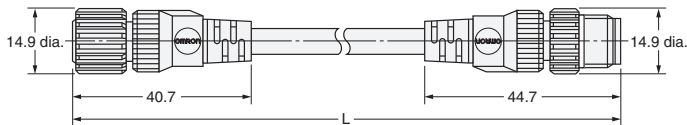
Dimensions

(Unit: mm)

Straight/Straight

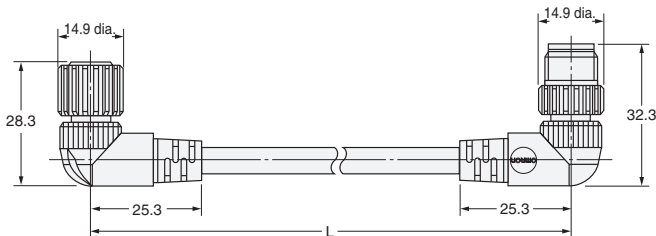
Fire-retardant, Robot cable
XS2W-D421-□81-F

Spatter-resistant cable
XS2W-D421-D81-SA



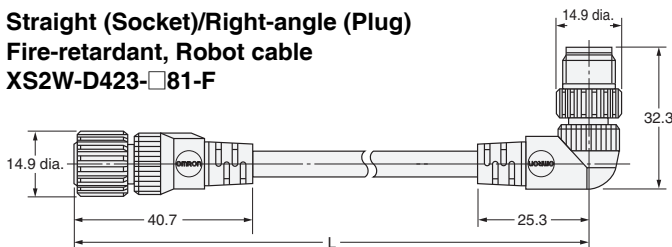
Right-angle/Right-angle

Fire-retardant, Robot cable
XS2W-D422-□81-F



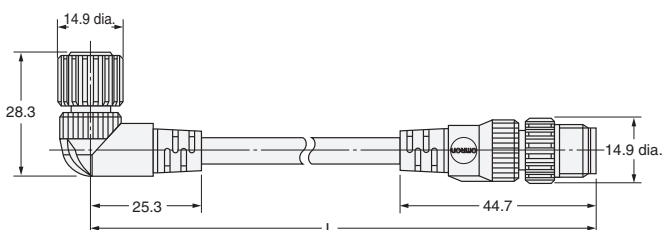
Straight (Socket)/Right-angle (Plug)

Fire-retardant, Robot cable
XS2W-D423-□81-F

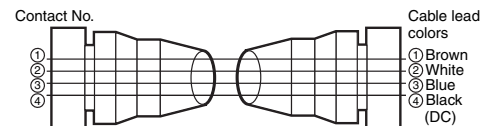


Right-angle (Socket)/Straight (Plug)

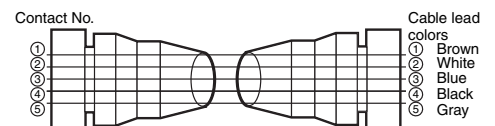
Fire-retardant, Robot cable
XS2W-D421-□81-F



Wiring Diagram for 4 Cores



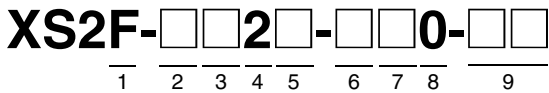
Wiring Diagram for 5 Cores



XS2F Socket on One Cable End

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.



1. Type

F: Connector with cables, socket on one cable end

2. AC/DC (Mating Section Form)

A: For AC
 D: For DC
 E: For DC, stainless steel lock

3. Connector Poles

4: 4 poles
 5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

1: Straight
 2: Right-angle

6. Cable Length

A: 0.3 m
 B: 0.5 m
 C: 1 m
 D: 2 m
 E: 3 m
 F: 4 m
 G: 5 m
 H: 7 m
 J: 10 m
 K: 15 m
 L: 20 m

Only the 2 m (D), 5 m (G) and 10 m (J) cables are available for cables with 5 poles.

7. Connections

Terminal No.	Terminal No.
① ② ③ ④	① ② ③ ④ ⑤
A: Brown --- --- Blue (for DC)	G: Brown White Blue Black Gray
B: --- --- Brown Blue (for AC)	
C: Brown --- Blue Black	
D: --- --- Blue Brown	
8: Brown White Blue Black (for DC)	
9: Brown White Blue Black (for AC)	

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

F: Standard cable (Fire-retardant, Robot cable)
 E: Heat-resistant cable up to 105°C
 SA: Spatter-resistant cable
 E type and SA type is a 4-core cable.

Designations for Non-polar DC
 (For Limit Switches and Sensors)

6. Cable Length

3: 2 m
 4: 5 m

7. Connections

Terminal No.
① ② ③ ④
1: --- --- Black White

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

Not designated.

Note: Model number standards are different for items 6, 7, and 9 for non-polar DC.

XS2F Socket on One Cable End

Ordering Information

Cable specifications	Cable connection direction	No. of cable cores	Cable diameter (mm)	Cable core cross-sectional area (mm ²)	Cable length L (m)	DC	AC	UL			
						Model	Model				
Fire-retardant, Robot cable	Straight	2	6.0 dia.	0.5	1	XS2F-D421-CA0-F	XS2F-A421-CB0-F	UL 2238 acquired (File No. E207683)			
		3				XS2F-D421-CC0-F	—				
		4				XS2F-D421-C80-F	XS2F-A421-C90-F				
		2			2	XS2F-D421-DA0-F	XS2F-A421-DB0-F				
		3				XS2F-D421-DC0-F	—				
		4				XS2F-D421-D80-F	XS2F-A421-D90-F				
		2			5	XS2F-D421-GA0-F	XS2F-A421-GB0-F				
		3				XS2F-D421-GC0-F	—				
		4				XS2F-D421-G80-F	XS2F-A421-G90-F				
		2			10	XS2F-D421-JA0-F	XS2F-A421-JB0-F				
		3				XS2F-D421-JC0-F	—				
		4				XS2F-D421-J80-F	XS2F-A421-J90-F				
	2	1				XS2F-D422-CA0-F	XS2F-A422-CB0-F				
	3				XS2F-D422-CC0-F	—					
	4				XS2F-D422-C80-F	—					
	Right-angle	2			2	XS2F-D422-DA0-F	XS2F-A422-DB0-F				
						3	XS2F-D422-DC0-F		—		
						4	XS2F-D422-D80-F		—		
		3			5	XS2F-D422-GA0-F	XS2F-A422-GB0-F				
						4	XS2F-D422-GC0-F		—		
						2	XS2F-D422-G80-F		—		
		4			10	XS2F-D422-JA0-F	XS2F-A422-JB0-F				
						3	XS2F-D422-JC0-F		—		
						4	XS2F-D422-J80-F		—		
		Non-polar DC Connectors with Standard cable			Straight	2	2		XS2F-D421-310	XS2F-A421-310	—
						2	5		XS2F-D421-410	XS2F-A421-410	
					Right-angle	2	2		XS2F-D422-310	XS2F-A422-310	
	2					5	XS2F-D422-410		XS2F-A422-410		
E2E models with conventional connector pin with Fire-retardant, Robot cable	Straight	2	2	XS2F-D421-DD0	—	—					
		2	5	XS2F-D421-GD0	—						
	Right-angle	2	2	XS2F-D422-DD0	—						
		2	5	XS2F-D422-GD0	—						
Heat-resistant cable up to 105°C *	Straight	4	2	XS2F-E421-D80-E	—	—					
			5	XS2F-E421-G80-E	—						
	Right-angle		2	XS2F-E422-D80-E	—						
			5	XS2F-E422-G80-E	—						
Spatter-resistant cable	Straight	4	2	XS2F-D421-D80-SA	—	—					
			5	XS2F-D421-G80-SA	—						

Note: Ask your OMRON representative about other cable lengths.

*The heat-resistant fixture material is SUS316L stainless steel without surface treatment.

Dimensions

Straight Connectors

Fire-retardant, Robot cable

XS2F-D421-□□□0-F

XS2F-A421-□□□0-F

Non-polar DC Connectors with Standard cable

XS2F-D421-□□□0

XS2F-A421-□□□0

E2E models with conventional connector pin with Fire-retardant, Robot cable

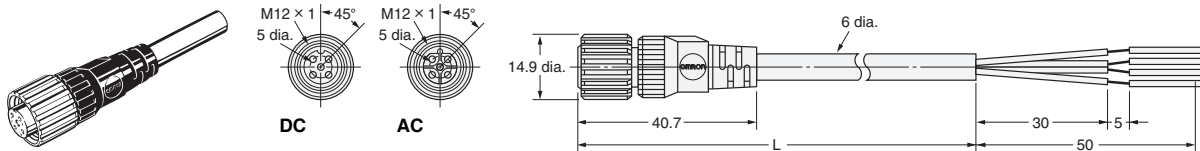
XS2F-D421-□□□0

Heat-resistant cable up to 105°C

XS2F-E421-□□80-E

Spatter-resistant cable

XS2F-D421-□□80-SA



Right-angle Connectors

Fire-retardant, Robot cable

XS2F-D422-□□□0-F

XS2F-A422-□□□0-F

Non-polar DC Connectors with Standard cable

XS2F-D422-□□□0

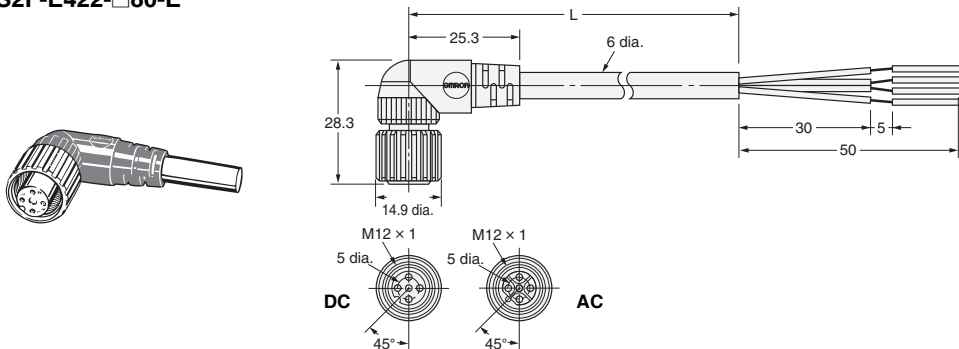
XS2F-A422-□□□0

E2E models with conventional connector pin with Fire-retardant, Robot cable

XS2F-D422-□□□0

Heat-resistant cable up to 105°C

XS2F-E422-□□80-E



Wiring Diagram

		Two-core model	Three-core model	Four-core model
Fire-retardant, Robot cable	XS2F-□42□-□□□0-F			
Spatter-resistant cable *	XS2F-D421-□□80-SA			
Heat-resistant cable up to 105°C *	XS2F-E42□-□□80-E			
Non-polar DC Connectors with Standard cable	XS2F-□42□-□□□0		—	—
E2E models with conventional connector pin with Fire-retardant, Robot cable	XS2F-D42□-□□D0		—	—

*Spatter-resistant Cables and Heat-resistant Cables (105°C) are available only for four cores and DC.

Ordering Information

Cable connection direction	No. of cable cores	Cable core cross-sectional area (mm ²)	Cable length L (m)	DC	UL
				Model	
Straight	5	0.3	2	XS2F-D521-DG0-A	—
			5	XS2F-D521-GG0-A	
			10	XS2F-D521-JG0-A	
Right-angle	5	0.3	2	XS2F-D522-DG0-A	
			5	XS2F-D522-GG0-A	

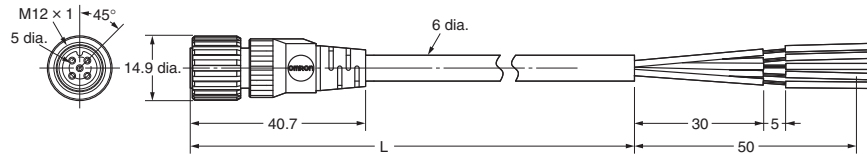
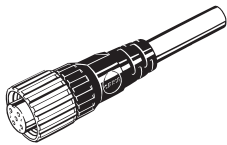
Note: Ask your OMRON representative about other cable lengths.

Dimensions

(Unit: mm)

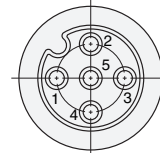
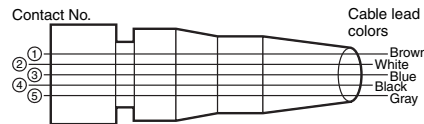
Straight XS2F-D521-□G0-A

Note:
Use the XS2H-D521-□G0-A in combination with the XS2F-D521-□G0-A.

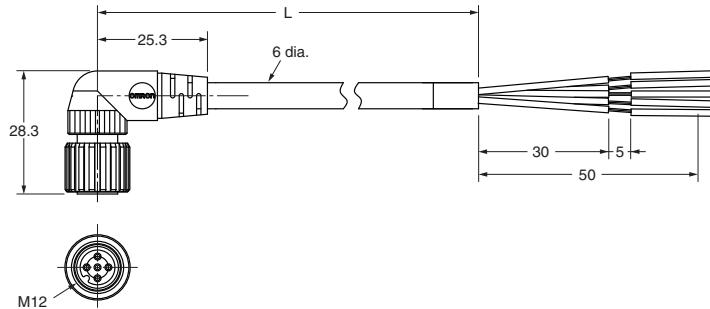
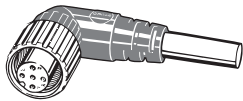


Wiring Diagram

Pin Arrangements (Engagement Side)



Right-angle XS2F-D522-□G0-A



Applicable Proximity Sensors

For details on connecting with E2E Proximity Sensors, refer to E2E Small-diameter Proximity Sensor Data Sheet (Cat. No.: SCEC-044).

XS2F-G/H Connectors with Cables, Socket on One Cable End, Screw Loosening-preventing Structure Type

Ordering Information

Cable connection direction	No. of cable cores	Cable length L (m)	DC	AC	UL
			Model	Model	
Straight	4	5	XS2F-G421-G80-F	XS2F-H421-G90-F	UL 2238 acquired (File No. E207683)
		10	XS2F-G421-J80-F	XS2F-H421-J90-F	
Right-angle		5	XS2F-G422-G80-F	XS2F-H422-G90-F	
		10	XS2F-G422-J80-F	XS2F-H422-J90-F	

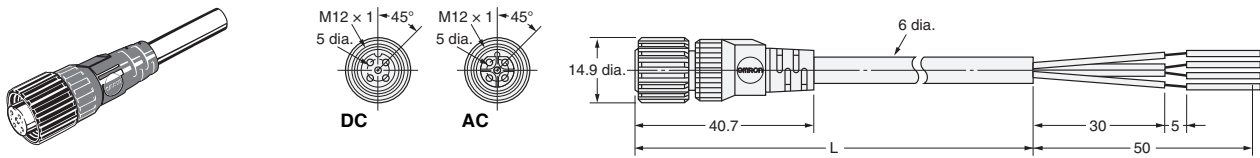
Dimensions

(Unit: mm)

Straight Connectors

XS2F-G421-□80-F

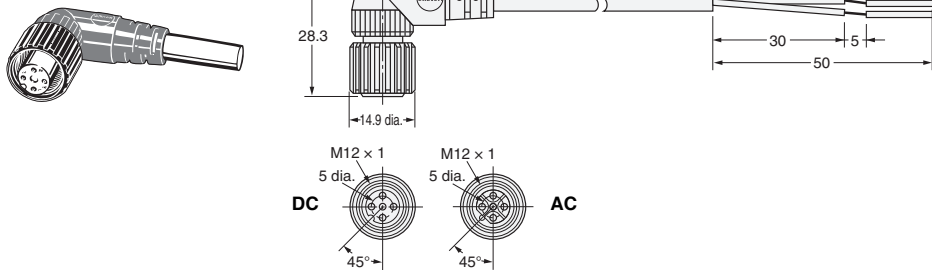
XS2F-G421-□90-F



Right-angle

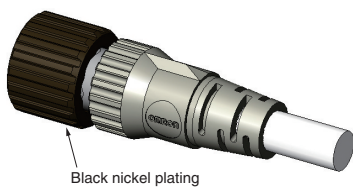
XS2F-G422-□80-F

XS2F-G422-□90-F



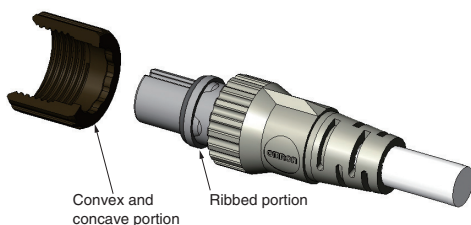
Screw Loosening-preventing Structure

Appearance



Black nickel plating

Structure



Convex and concave portion
Ribbed portion

By the above structure, the convex and concave portion of the thread bracket and housing ribs interfere with each other at 45° increments to work as a loosening-preventing mechanism when engaged.

XS2F Sockets on One Cable End with Indicator

Model Number Legend

Use this model number legend to identify products from their model number. Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2F-M12PVC□A□□M□LED

1 2 3 4 5 6 7 8

1. Type

F: Connector with cables, sockets on one cable end

4. Connector Poles

3: 3 poles
4: 4 poles

7. Applicable Sensors

P: PNP
N: NPN

2. Mating Section Form

M12: M12

5. Cable Connection Direction

A: Right-angle

8. With indicator

LED: With indicator

3. Cable Material

PVC: PVC

6. Cable Length

2: 2 m
5: 5 m
10: 10 m

Ordering Information

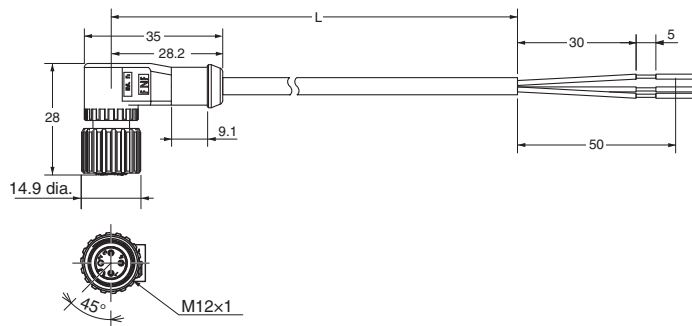
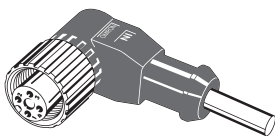
Cable specifications	Cable connection direction	Cable diameter (mm)	No. of cable cores	Cable core cross-sectional area (mm ²)	Cable length L (m)	LED	Model	UL	
PVC	Right-angle	5 dia.	3	0.34	2	PNP	XS2F-M12PVC3A2MPLED	UL 2238 acquired (File No. E207683)	
					5		XS2F-M12PVC3A5MPLED		
					10		XS2F-M12PVC3A10MPLED		
					2	NPN	XS2F-M12PVC3A2MNLED		
					5		XS2F-M12PVC3A5MNLED		
					10		XS2F-M12PVC3A10MNLED		
		5.4 dia.	4			2	PNP		XS2F-M12PVC4A2MPLED
						5			XS2F-M12PVC4A5MPLED
						10			XS2F-M12PVC4A10MPLED

Dimensions

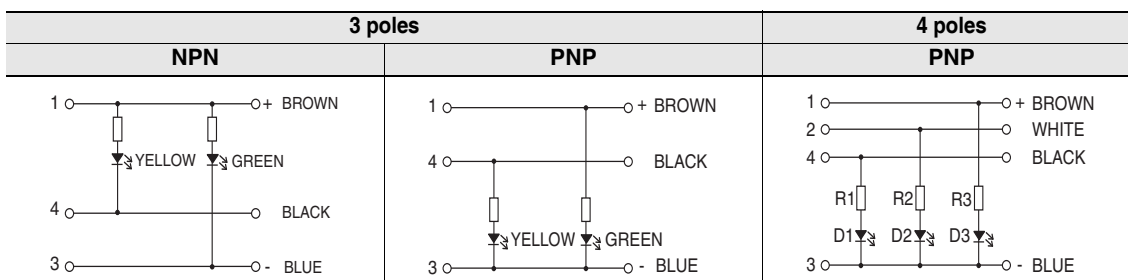
(Unit: mm)

Right-angle

XS2F-M12PVC3A□MPLED
XS2F-M12PVC4A□MPLED



Wiring Diagram



XS2H Plugs on One Cable End

Model Number Legend

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in *Ordering Information*.

XS2H-□□21-□□0-□□

1
2
3
4
5
6
7
8
9

1. Type

H: Connector with cables, plug on one cable end

2. AC/DC

A: For AC

D: For DC

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: 0.4-μm gold plating

5. Cable Connection Direction

1: Straight

6. Cable Length

A: 0.3 m

B: 0.5 m

C: 1 m

D: 2 m

G: 5 m

7. Connections

Terminal No.	Terminal No.	Terminal No.
① ② ③ ④	① ② ③ ④	① ② ③ ④ ⑤
8: Brown White Blue Black (for DC)	A: Brown --- --- Blue (for DC)	G: Brown White Blue Black Gray
9: Brown White Blue Black (for AC)	B: --- --- Brown Blue (for AC)	
	C: Brown --- Blue Black (for DC)	

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

A: Standard cable

F: Fire-retardant, Robot cable

SA: Spatter-resistant cable

XS2H Plugs on One Cable End

Ordering Information

Cable specifications	No. of connector poles	Cable connection direction	Cable diameter (mm)	No. of cable cores	Cable core cross-sectional area (mm ²)	Cable length L (m)	DC	AC	UL					
							Model	Model						
Fire-retardant, Robot cable	4	Straight Connectors	6.0 dia.	2	0.5	0.3	XS2H-D421-AA0-F	XS2H-A421-AB0-F	UL 2238 acquired (File No. E207683)					
				3			XS2H-D421-AC0-F	—						
				4			XS2H-D421-A80-F	XS2H-A421-A90-F						
				2		1	XS2H-D421-CA0-F	XS2H-A421-CB0-F						
				3			XS2H-D421-CC0-F	—						
				4			XS2H-D421-C80-F	XS2H-A421-C90-F						
				Spatter-resistant cable		4		6.6 dia.		4	0.3	2	XS2H-D421-D80-F	—
												5	XS2H-D421-G80-F	—
				Standard cable		5		6.0 dia.		5	0.3	0.3	XS2H-D421-A80-SA	—
												1	XS2H-D421-C80-SA	—
1	XS2H-D521-AG0-A	—												
									—					

Note: Ask your OMRON representative about other cable lengths.

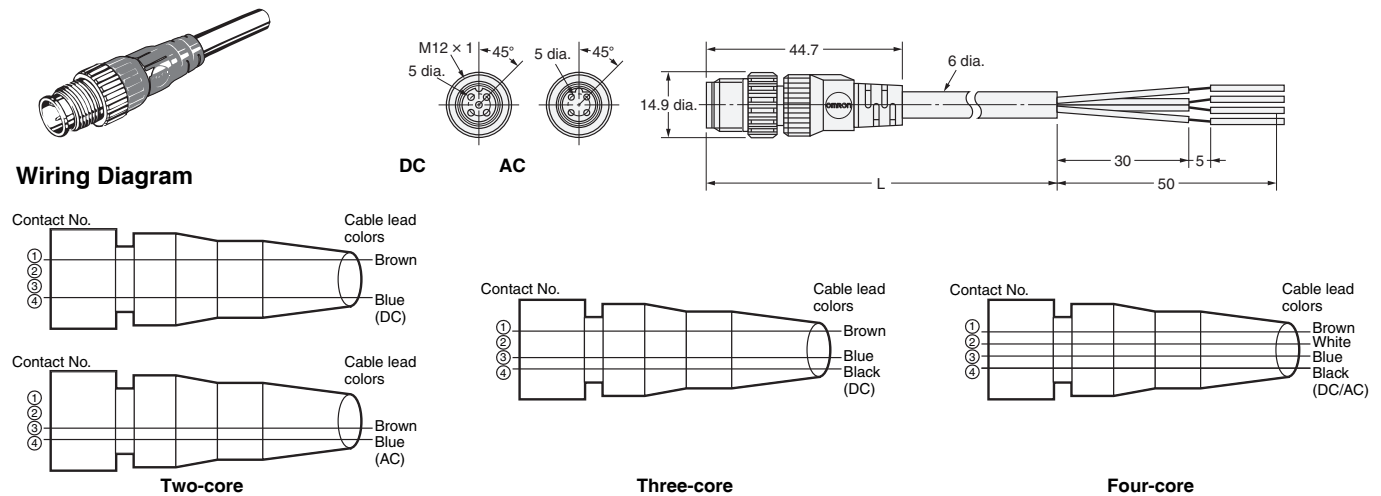
Dimensions

(Unit: mm)

Straight (4 poles)

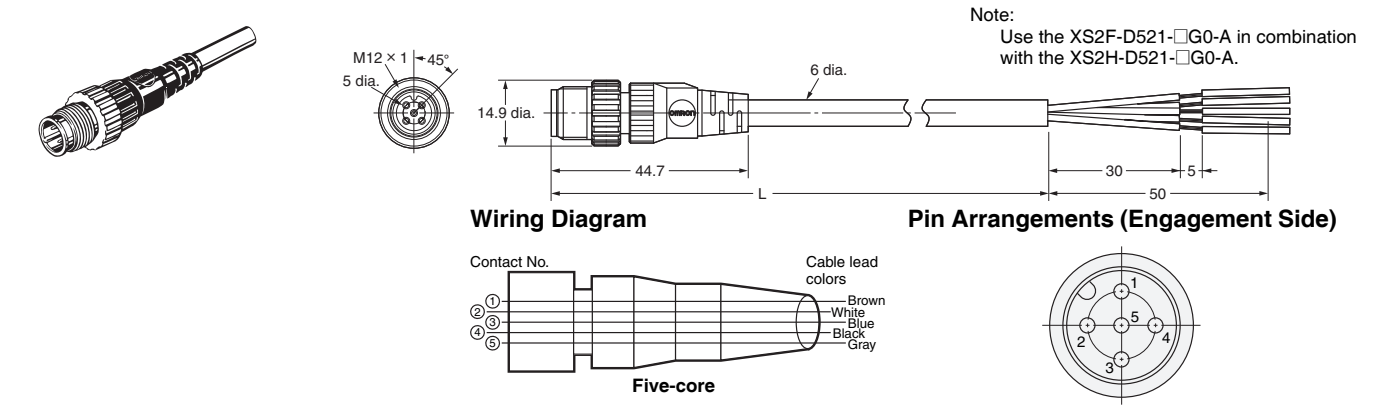
Fire-retardant, Robot cable XS2H-□421-□□0-F

Spatter-resistant cable XS2H-D421-□80-SA



Straight (5 poles)

Standard cable XS2H-D521-□G0-A (For DC)



XS2 Sensor I/O Connectors on Cables (8-pole)

Ordering Information

Connector type	Cable connection direction	Number of cores	Cable length L (m)	Applicable wire diameter	Model	UL
Panel-mounting Plug	—	—	—	AWG22 to 28	XS2M-D824-4	—
Panel-mounting socket					XS2P-D821-2	
					XS2P-D822-2	
Plug on one cable end	Straight	8	0.3	—	XS2H-D821-AH0-C	UL 2238 acquired (File No. E207683)
			1		XS2H-D821-CH0-C	
Socket on one cable end			2		XS2F-D821-DH0-C	
			5		XS2F-D821-GH0-C	
Plug and socket on both cable ends			2		XS2W-D821-DH1-C	
			5		XS2W-D821-GH1-C	

Note: Ask your OMRON representative about other cable lengths.
Ask your OMRON representative about robot cable models (-R).

Pins and Cable Lead Colors

XS2F/XS2H/XS2W cable lead colors	Pin No.							
	1	2	3	4	5	6	7	8
	White	Brown	Green	Yellow	Gray	Pink	Blue	Shield

Ratings and Specifications

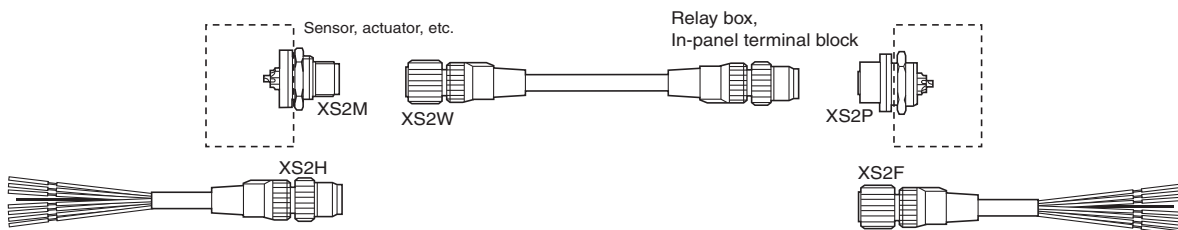
Rated current	1.5 A
Rated voltage	36 VDC
Contact resistance	40 mΩ max. (at 20 mVDC max. and 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Dielectric strength	1,000 VAC for 1 min (leakage current: 1 mA max.)
Degree of protection	IP67
Insertion tolerance	200 times min.
Ambient operating temperature range	-25 to 70°C

Materials and Finish

Contacts	Brass/nickel base, 0.4-μm gold plating
Thread Bracket, body, M16 nuts	Brass/nickel plated
Pin block	PBT resin (UL94V-0), light gray
Cover *1	Soft PBT resin (UL94V-0)
Seal rubber and O-ring *2	Rubber
Cable	Standard cable (8 core) 6 mm dia. AWG24 (0.25 mm ²) Structure: 0.127 mm/20 wires

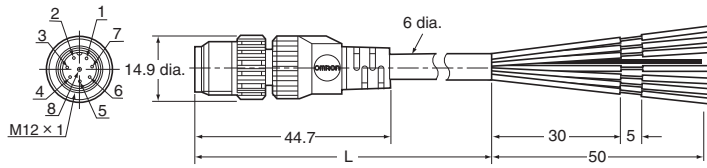
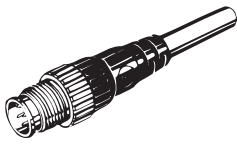
*1. XS2F/XS2H/XS2W only.
*2. O-rings are on sockets only.

Wiring Example

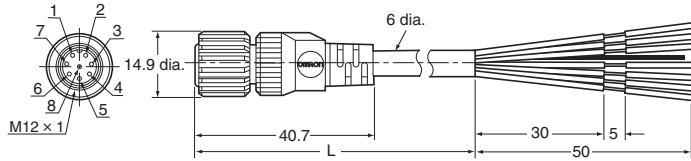
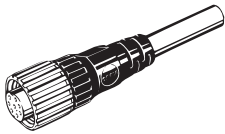


Dimensions

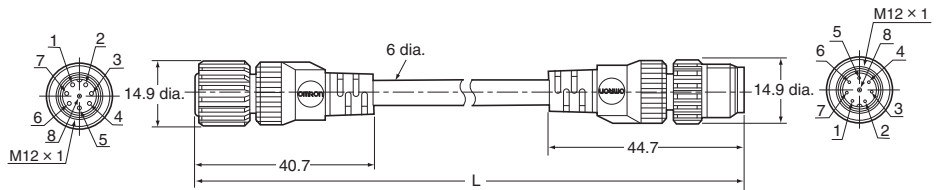
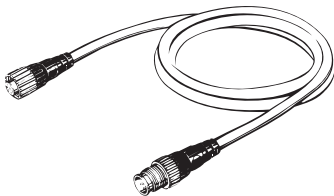
Plug on One Cable End (M12)
XS2H



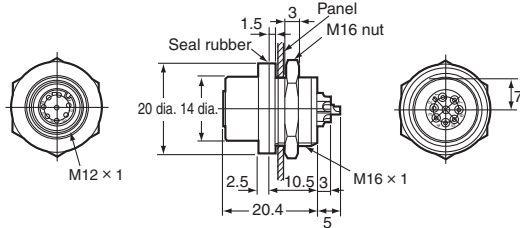
Socket on One Cable End (M12)
XS2F



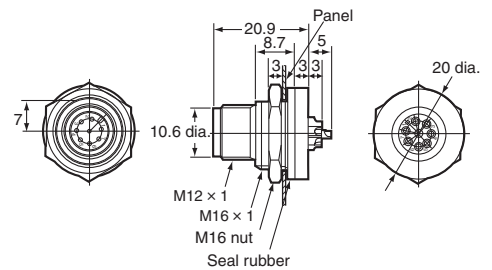
Socket and Plug on Both Cable Ends (M12)
XS2W



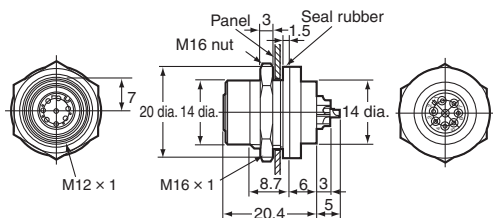
Panel-mounting Socket (M12)
Rear Lock Model
XS2P-D821-2 (with Solder Cup Pins)



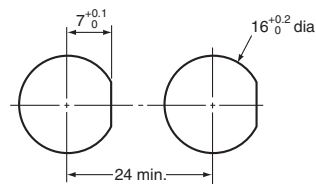
Panel-mounting Plug (M12)
Front Lock Model
XS2M-D824-4 (with Solder Cup Pins)



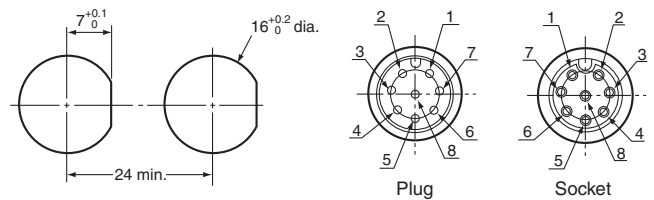
Panel-mounting Socket (M12)
Front Lock Model
XS2P-D822-2 (with Solder Cup Pins)



Panel Cutout



Connector Terminal Numbers
(from Connection Side)



- 1. Mounting panel thickness: 1 to 4 mm.
- 2. Applicable core wire size for solder cup pins: 0.5 mm² max.
- 3. The M16 nut and seal rubber are included.

XS2G Crimping/Soldering Plug Assemblies

Ordering Information

Suitable cable (mm)	Core conductor size (mm ²)	Suitable sheath material	Cable connection direction	Connection method	DC	AC	UL
					Model	Model	
6 dia. (5 to 6 dia.)	0.18 to 0.3 0.5 to 0.75*	PVC, PE, PUR	Straight	Crimping	XS2G-D4C1	XS2G-A4C1	UL 2238 acquired (File No. E207683)
	Soldering			XS2G-D421 XS2G-D422	XS2G-A421 —		
4 dia. (4 to 5 dia.)	0.18 to 0.3 0.5 to 0.75*		Straight	Crimping	XS2G-D4C3	XS2G-A4C3	
	0.5 max.			Soldering	XS2G-D423 XS2G-D424	XS2G-A423 —	
3 dia. (3 to 4 dia.)	0.18 to 0.3 0.5 to 0.75*		Straight	Crimping	XS2G-D4C5	XS2G-A4C5	
	0.5 max.			Soldering	XS2G-D425 XS2G-D426	XS2G-A425 —	

*There are two types of contacts.

Note: Crimping plug pins are sold separately.

Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

Ask your OMRON representative about selecting a cable of other than above.

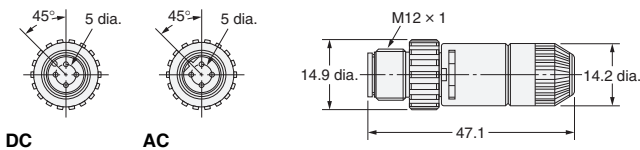
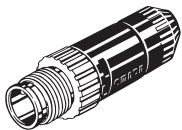
Dimensions

(Unit: mm)

Straight Connectors

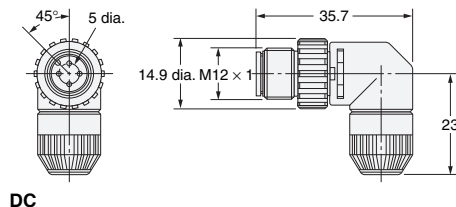
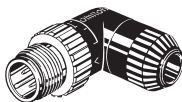
XS2G-□4C□ (Crimping Model)

XS2G-□42□ (Soldering Model)



Right-angle

XS2G-D42□ (Soldering Model)



XS2U Crimping Pin for XS2G

Ordering Information

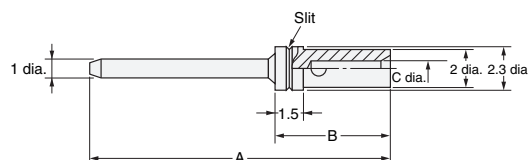
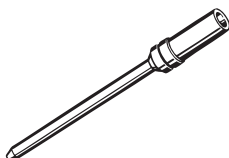
Suitable core size (mm ²)	Model
0.18 to 0.3	XS2U-3121
0.5 to 0.75	XS2U-3122

Dimensions

(Unit: mm)

XS2U-312□

* A special tool must be used for crimping. For details, refer to page 26.



Dimensions

Model	Suitable core size (mm ²)	Dimension (mm)			No. of slits
		A	B	C	
XS2U-3121	0.18 to 0.3	20.0	6.1	0.8	1
XS2U-3122	0.5 to 0.75	20.1	6.2	1.3	0

XS2C Crimping/Soldering Socket Assemblies

Ordering Information

Suitable cable (mm)	Core conductor size (mm ²)	Suitable sheath material	Cable connection direction	Connection method	DC	AC	UL
					Model	Model	
6 dia. (5 to 6 dia.)	0.18 to 0.3 0.5 to 0.75* 0.5 max.	PVC, PE, PUR	Straight	Crimping	XS2C-D4C1	XS2C-A4C1	UL 2238 acquired (File No. E207683)
				Soldering	XS2C-D421	XS2C-A421	
	Right-angle		Crimping	XS2C-D4C2	XS2C-A4C2		
			Soldering	XS2C-D422	XS2C-A422		
4 dia. (4 to 5 dia.)	0.18 to 0.3 0.5 to 0.75* 0.5 max.		Straight	Crimping	XS2C-D4C3	XS2C-A4C3	
				Soldering	XS2C-D423	XS2C-A423	
	Right-angle		Crimping	XS2C-D4C4	XS2C-A4C4		
			Soldering	XS2C-D424	XS2C-A424		
3 dia. (3 to 4 dia.)	0.18 to 0.3 0.5 to 0.75* 0.5 max.	Straight	Crimping	XS2C-D4C5	XS2C-A4C5		
			Soldering	XS2C-D425	XS2C-A425		
	Right-angle	Crimping	XS2C-D4C6	XS2C-A4C6			
		Soldering	XS2C-D426	XS2C-A426			

*There are two types of contacts.

Note: Crimping plug contacts are sold separately.

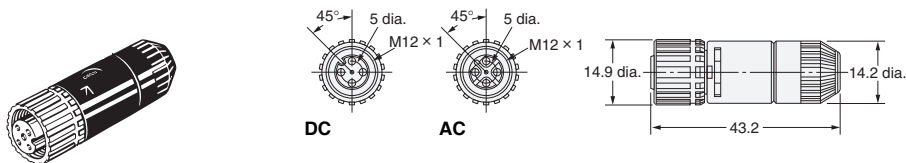
Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.

Ask your OMRON representative about selecting a cable of other than above.

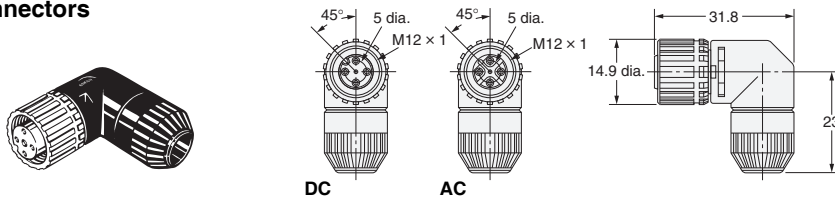
Dimensions

(Unit: mm)

Straight Connectors



Right-angle Connectors



XS2U Crimping Pin for XS2C

Ordering Information

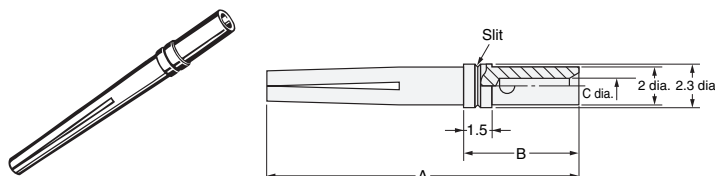
Suitable core size (mm ²)	Model
0.18 to 0.3	XS2U-2221
0.5 to 0.75	XS2U-2222

Dimensions

(Unit: mm)

Socket Pin

* A special tool must be used for crimping. For details, refer to page 26.



Dimensions

Model	Suitable core size (mm ²)	Dimension (mm)			No. of slits
		A	B	C	
XS2U-2221	0.18 to 0.3	16.7	6.1	0.8	1
XS2U-2222	0.5 to 0.75	16.8	6.2	1.3	0

XS2G Screw-on Plug Assemblies

Ordering Information

No. of poles	Suitable cable (mm)	Core conductor size (mm ²)	Suitable sheath material	Straight connectors (for DC)	Right-angle connectors (for DC)	UL
				Model	Model	
5	8 dia. (7 to 8 dia.)	0.18 to 0.75	PVC, PE, PUR	XS2G-D5S7	—	UL 2238 acquired (File No. E207683)
	7 dia. (6 to 7 dia.)			XS2G-D5S9	—	
	6 dia. (5 to 6 dia.)			XS2G-D5S1	XS2G-D5S2	
4	8 dia. (7 to 8 dia.)			XS2G-D4S7	—	
	7 dia. (6 to 7 dia.)			XS2G-D4S9	—	
	6 dia. (5 to 6 dia.)			XS2G-D4S1	XS2G-D4S2	
	4 dia. (4 to 5 dia.)			XS2G-D4S3	XS2G-D4S4	
	3 dia. (3 to 4 dia.)			XS2G-D4S5	XS2G-D4S6	

Note: XS2G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R Y-Joint Sockets/Plugs.
 Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.
 Ask your OMRON representative about selecting a cable of other than above.

Dimensions

(Unit: mm)

Straight Connectors

Applicable Cable Outer Diameter: 8 mm

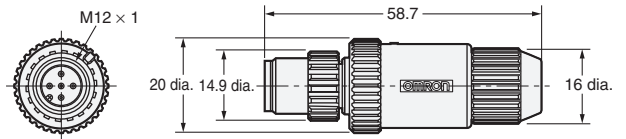
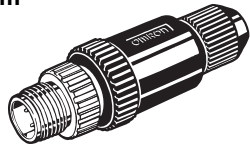
XS2G-D5S7 (5poles)

XS2G-D4S7 (4 poles)

Applicable Cable Outer Diameter: 7 mm

XS2G-D5S9 (5poles)

XS2G-D4S9 (4 poles)



Straight Connectors

Applicable Cable Outer Diameter: 6 mm

XS2G-D5S1 (5poles)

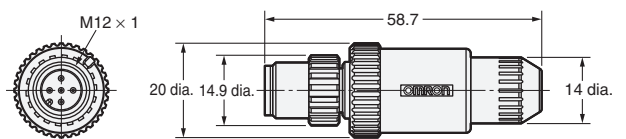
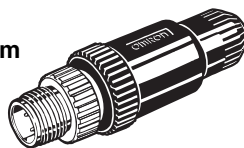
XS2G-D4S1 (4 poles)

Applicable Cable Outer Diameter: 4 mm

XS2G-D4S3 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2G-D4S5 (4 poles)



Right-angle Connectors

Applicable Cable Outer Diameter: 6 mm

XS2G-D5S2 (5poles)

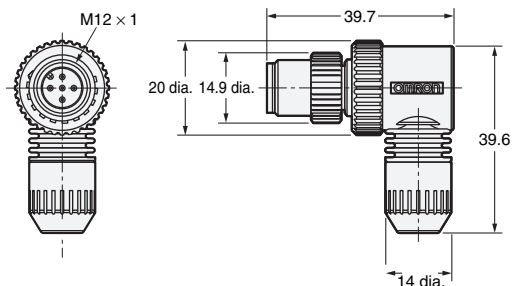
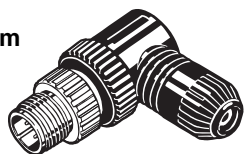
XS2G-D4S2 (4 poles)

Applicable Cable Outer Diameter: 4 mm

XS2G-D4S4 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2G-D4S6 (4 poles)



XS2C Screw-on Socket Assemblies

Ordering Information

No. of poles	Suitable cable (mm)	Core conductor size (mm ²)	Suitable sheath material	Straight connectors (for DC)	Right-angle connectors (for DC)	UL
				Model	Model	
5	8 dia. (7 to 8 dia.)	0.18 to 0.75	PVC, PE, PUR	XS2C-D5S7	—	UL 2238 acquired (File No. E207683)
	7 dia. (6 to 7 dia.)			XS2C-D5S9	—	
	6 dia. (5 to 6 dia.)			XS2C-D5S1	XS2C-D5S2	
4	8 dia. (7 to 8 dia.)			XS2C-D4S7	—	
	7 dia. (6 to 7 dia.)			XS2C-D4S9	—	
	6 dia. (5 to 6 dia.)			XS2C-D4S1	XS2C-D4S2	
	4 dia. (4 to 5 dia.)			XS2C-D4S3	XS2C-D4S4	
	3 dia. (3 to 4 dia.)			XS2C-D4S5	XS2C-D4S6	

Note: Use a cable of mentioning. If you do not use one of these cables, there is a possibility that the performance can't be met.
Ask your OMRON representative about selecting a cable of other than above.

Dimensions

(Unit: mm)

Straight Connectors

Applicable Cable Outer Diameter: 8 mm

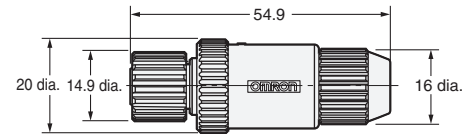
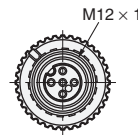
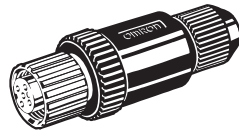
XS2C-D5S7 (5 poles)

XS2C-D4S7 (4 poles)

Applicable Cable Outer Diameter: 7 mm

XS2C-D5S9 (5 poles)

XS2C-D4S9 (4 poles)



Straight Connectors

Applicable Cable Outer Diameter: 6 mm

XS2C-D5S1 (5 poles)

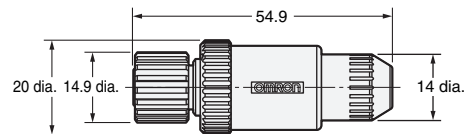
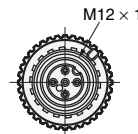
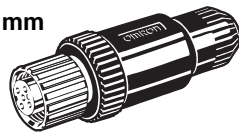
XS2C-D4S1 (4 poles)

Applicable Cable Outer Diameter: 4 mm

XS2C-D4S3 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2C-D4S5 (4 poles)



Right-angle Connectors

Applicable Cable Outer Diameter: 6 mm

XS2C-D5S2 (5 poles)

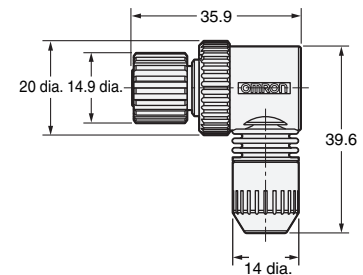
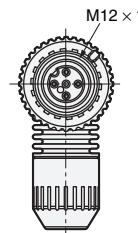
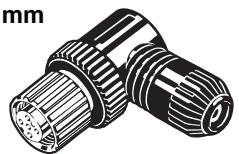
XS2C-D4S2 (4 poles)

Applicable Cable Outer Diameter: 4 mm

XS2C-D4S4 (4 poles)

Applicable Cable Outer Diameter: 3 mm

XS2C-D4S6 (4 poles)



XS2P Panel-mounting Sockets for Terminal Boxes

Ordering Information

No. of poles	Lock method	Pin shape*	Applicable wire diameter	DC	AC	UL
				Model	Model	
4	Rear lock	Solder cup pin	AWG20 to 28	XS2P-D421-2	XS2P-A421-2	UL 2238 acquired (File No. E207683)
	Front lock	Solder cup pin		XS2P-D422-2	XS2P-A422-2	
		DIP pin		XS2P-D422-1	XS2P-A422-1	
5	Front lock	Solder cup pin		XS2P-D522-2	—	—
		DIP pin		XS2P-D522-1	—	

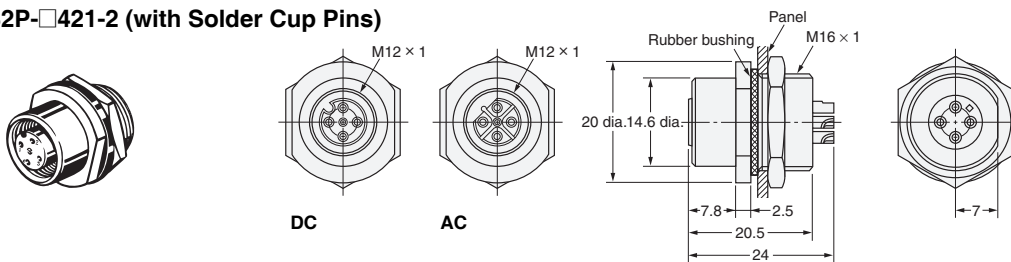
*The solder cup pin is for wire mounting, and the DIP pin is for PCB mounting. Soldering is required for both pins.

Dimensions

(Unit: mm)

Rear Lock Model

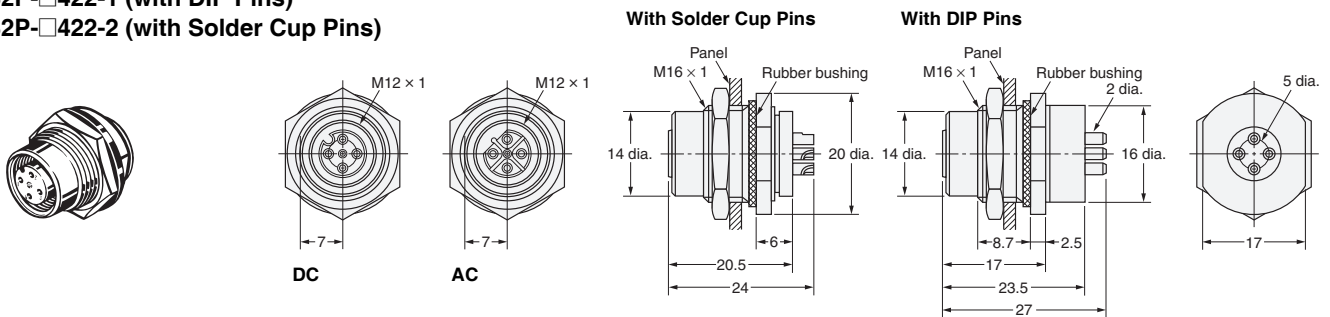
XS2P-□421-2 (with Solder Cup Pins)



Front Lock Model

XS2P-□422-1 (with DIP Pins)

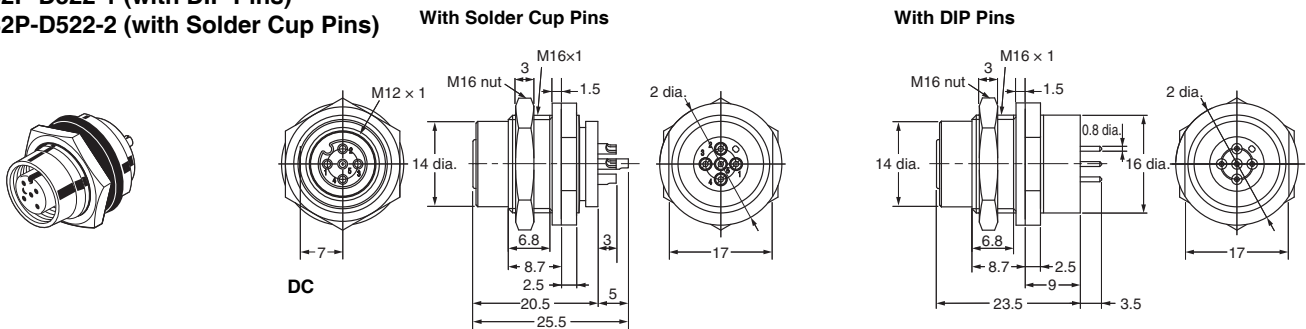
XS2P-□422-2 (with Solder Cup Pins)



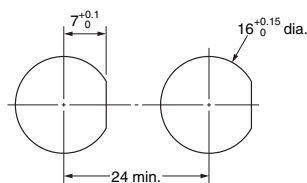
Front Lock Model

XS2P-D522-1 (with DIP Pins)

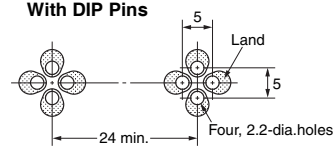
XS2P-D522-2 (with Solder Cup Pins)



Panel Cutout



PCB-mounting Dimensions With DIP Pins



Note: The panel thickness is 1 to 4 mm.

XS2R Y-Joint Plug/Socket Connectors

Ordering Information

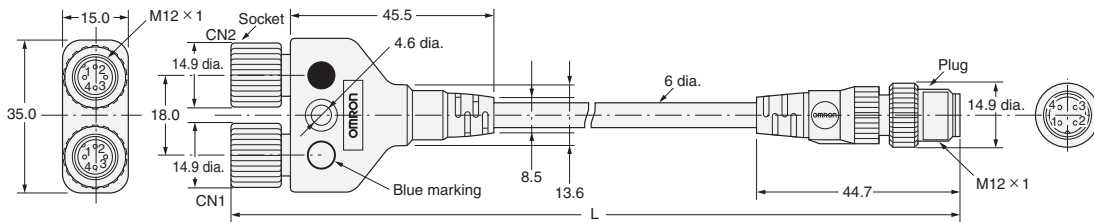
Cable	Connector	DC		UL
		Cable length L (m)	Model	
With cable	Connectors on both cable ends	0.5	XS2R-D426-B11-F	UL 2238 acquired (File No. E207683)
		1	XS2R-D426-C11-F	
		2	XS2R-D426-D11-F	
		3	XS2R-D426-E11-F	
	Connector on one cable end	2	XS2R-D426-D10-F	
		5	XS2R-D426-G10-F	
Cable	Connector	DC		UL
		Cable length L (m)	Model	
Without cable	Connectors on both cable ends	—	XS2R-D426-1	UL 2238 acquired (File No. E207683)
			XS2R-D426-5	
			XS2R-D426-81	
			XS2R-D426-82	

Note: XS2G Screw-on Plugs cannot be connected side-by-side to the CN1 and CN2 connectors.
Consider using a crimping or soldering model instead. Refer to page 15 for details.

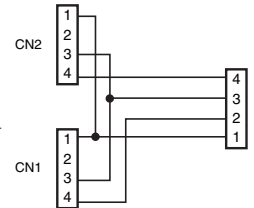
Dimensions

(Unit: mm)

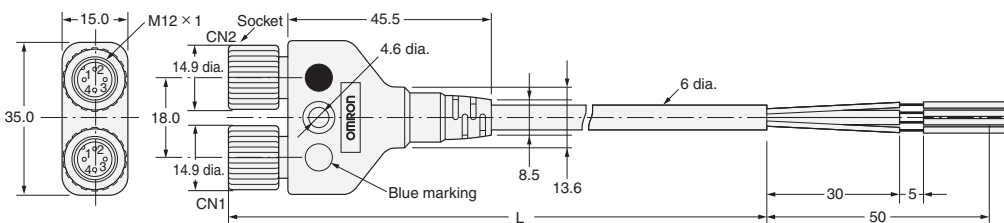
Connectors on Both Cable Ends (Y-Joint Plug/Socket) XS2R-D426-□11-F



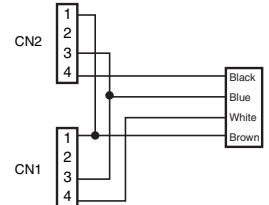
Wiring Diagram



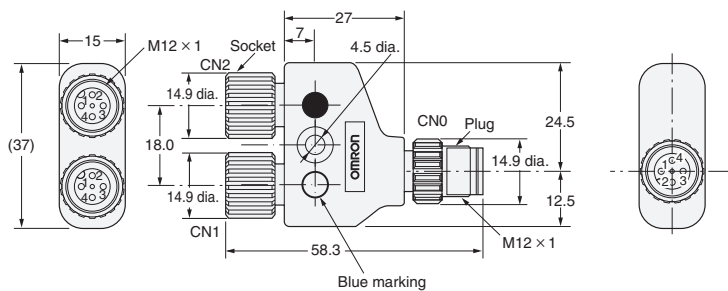
Connectors on One Cable End (Y-Joint Socket) XS2R-D426-□10-F



Wiring Diagram

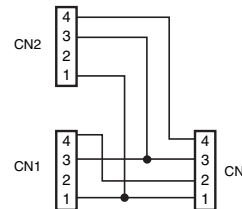


Y-Joint Plug/Socket without Cable XS2R-D426-1

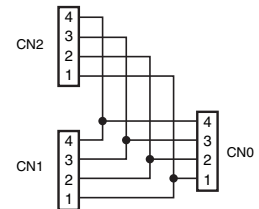


Wiring Diagram

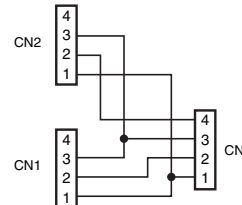
XS2R-D426-1



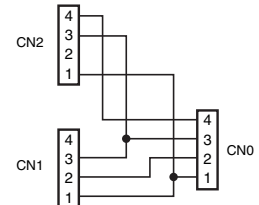
XS2R-D426-5



XS2R-D426-81



XS2R-D426-82



XS2R T-Joint Plug/Socket Connectors

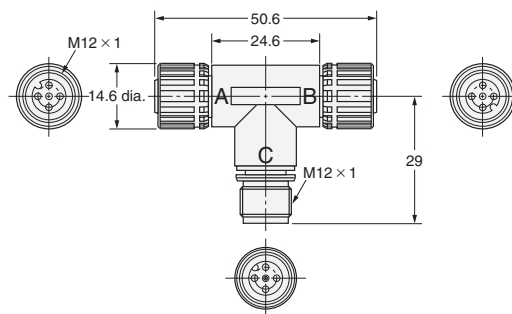
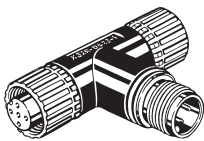
Ordering Information

Type	DC	UL
	Model	
Aggregate model	XS2R-D422-1	UL 2238 acquired (File No. E207683)\
	XS2R-D422-5	
Bifurcated model	XS2R-D423-1	
Daisy-chain model	XS2R-D424-1	

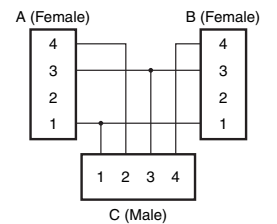
Dimensions

(Unit: mm)

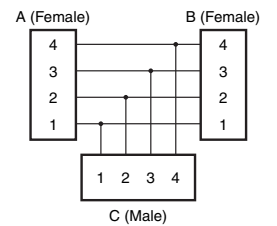
Aggregate model
XS2R-D422-1
XS2R-D422-5



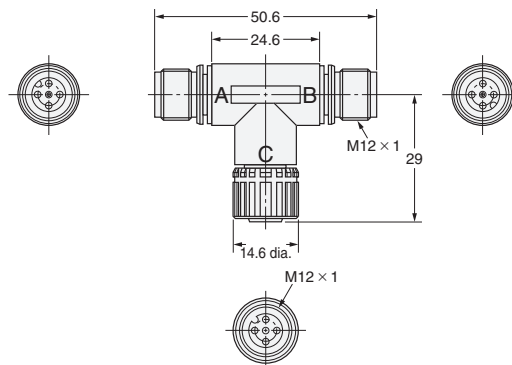
Wiring Diagram
XS2R-D422-1



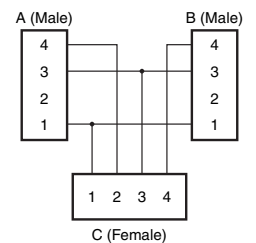
XS2R-D422-5



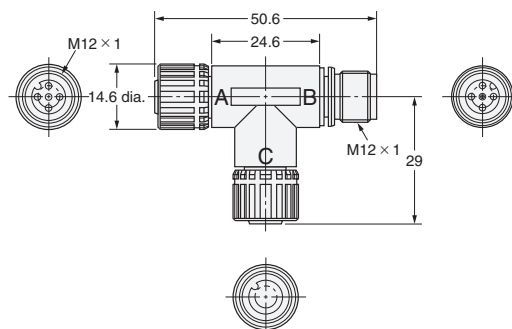
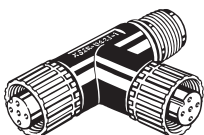
Bifurcated model
XS2R-D423-1



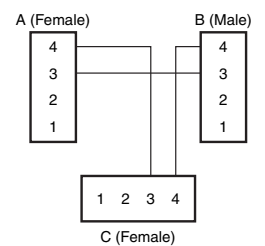
Wiring Diagram



Daisy-chain model
XS2R-D424-1

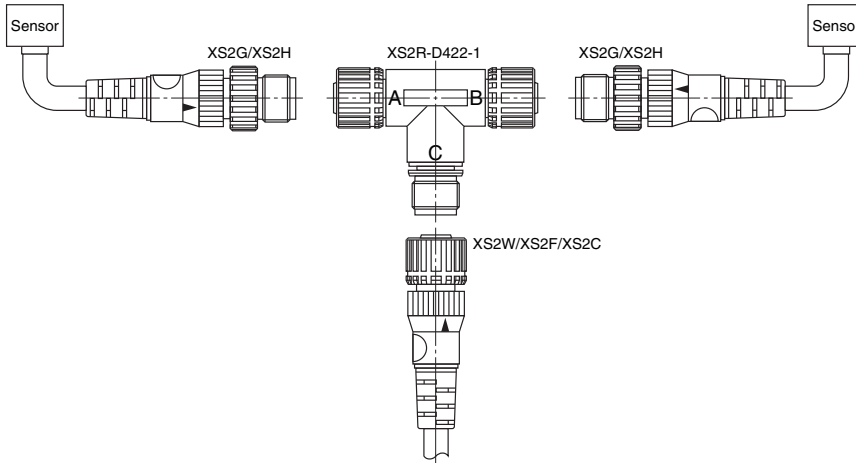


Wiring Diagram

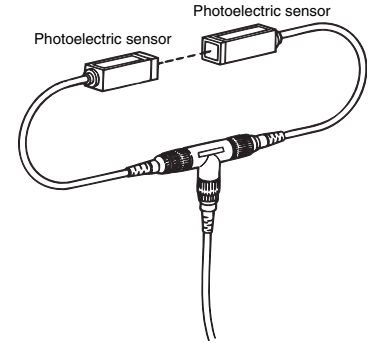


XS2R Application Examples

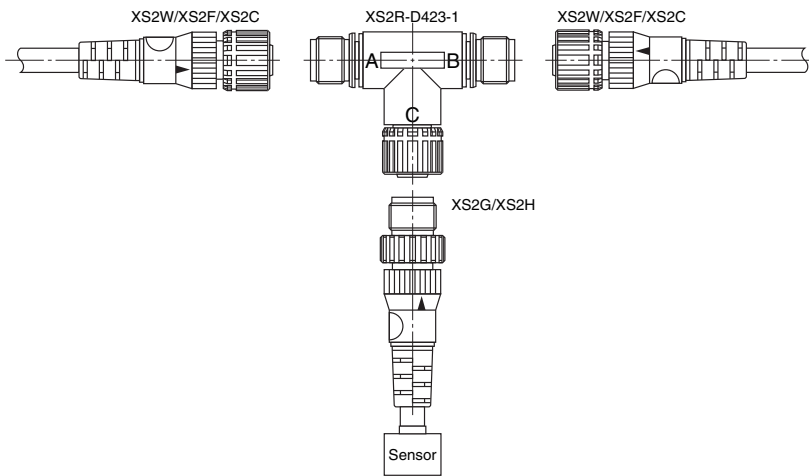
XS2R-D422-1 (Aggregate Model)



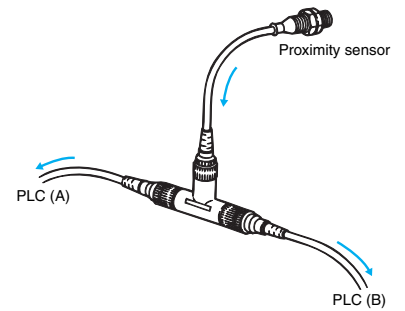
- A pair of Two-wire Sensors or Three-wire Sensors can be connected as shown in the illustration.
- The XS2R-D422-5 has feed through connections, thus working as a connector for the extension cable.



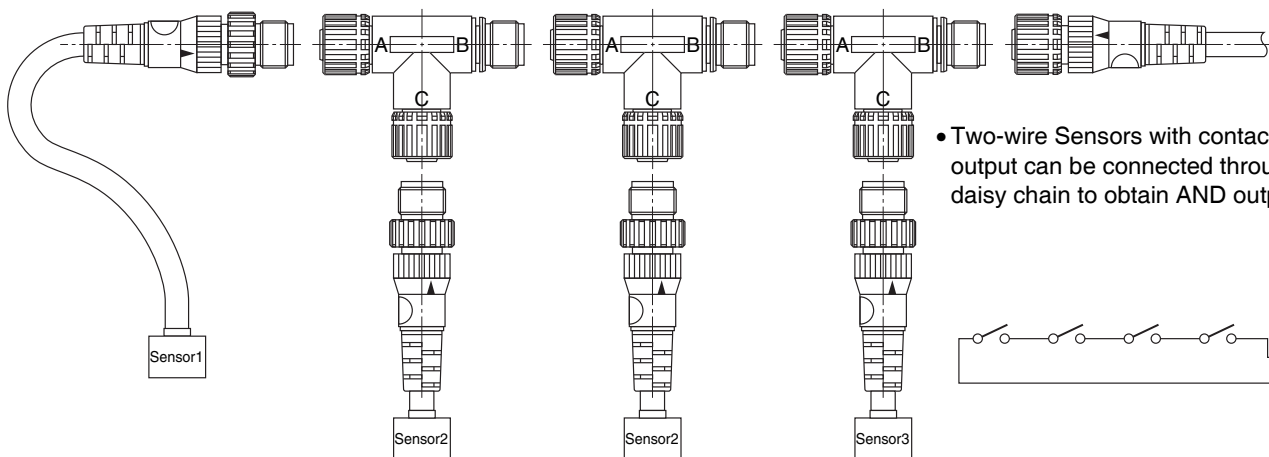
XS2R-D423-1 (Bifurcated Model)



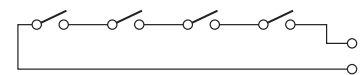
- Two or Three-wire Sensor signals can be bifurcated.



XS2R-D424-1 (Daisy Chain Model)



- Two-wire Sensors with contact output can be connected through a daisy chain to obtain AND output.



Safety Precautions

Precautions for Correct Use

Do not use the product in atmospheres or environments that exceed product ratings.

- Before using the XS2R for Sensors, make sure that the wiring of the Sensors and the internal connections of the XS2R are correct.

XS2M Sensor-embedded Plugs

Ordering Information

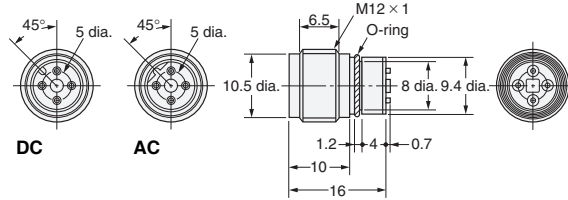
No. of poles	Mounting method	Pin shape	Applicable wire diameter	DC	AC	UL
				Model	Model	
4	Embedded with screw threads	Solder cup pin	AWG22 to 28	XS2M-D421	XS2M-A421	UL 2238 acquired (File No. E207683)
	Embedded without screw threads			XS2M-D422	XS2M-A422	

Dimensions

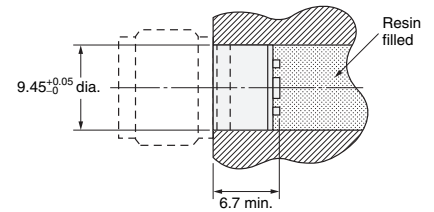
(Unit: mm)

Embedded with screw threads

XS2M-D421 (For DC)
XS2M-A421 (For AC)



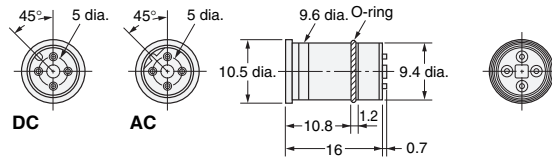
Mounting Dimensions



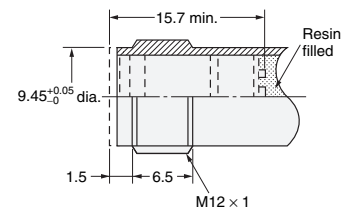
Note: After mounting, anchor the solder cup pins by injecting resin.

Embedded without screw threads

XS2M-D422 (For DC)
XS2M-A422 (For AC)



Mounting Dimensions



Note: After mounting, anchor the solder cup pins by injecting resin.

XS2M Panel-mounting Plugs

Ordering Information

No. of poles	Mounting method	Pin shape*1	Applicable wire diameter	DC	AC	UL
				Model	Model	
4	Flange-mounting	Solder cup pin	AWG22 to 28	XS2M-D423	XS2M-A423	UL 2238 acquired (File No. E207683)
	Screw-mounting	DIP pin	—	XS2M-D424-1	XS2M-A424-1	
		Solder cup pin	—	XS2M-D424-2	XS2M-A424-2	
5	Screw-mounting	Solder cup pin	AWG20 to 28	XS2M-D524-2	—	
		Solder cup pin	—	XS2M-D524-4 *2	—	

*1. The solder cup pin is for wire mounting, and the DIP pin is for PCB mounting. Soldering is required for both pins.

*2. XS2M-D524-4 plugs have a metal body.

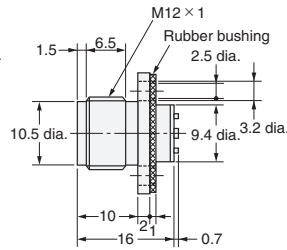
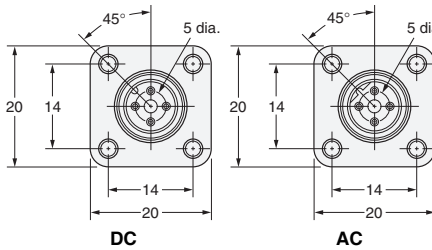
Note: 4-pole DC screw-mounting models (XS2M-D424-□) with metal bodies are also available.

Ask your OMRON representative for details.

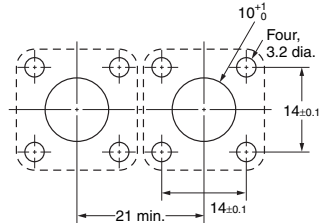
Dimensions

(Unit: mm)

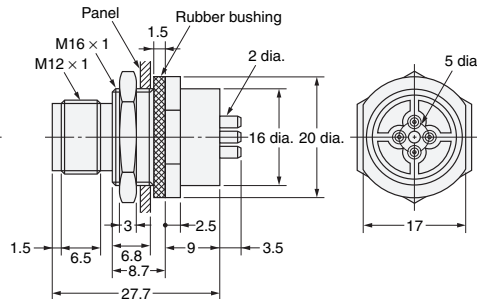
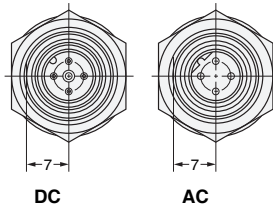
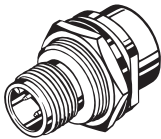
Flange-mounting XS2M-D423 (For DC) XS2M-A423 (For AC)



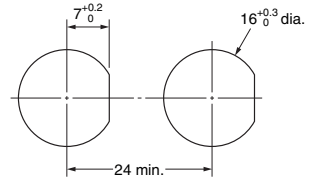
Panel Cutouts



Screw-mounting XS2M-□424-1 For DIP (Resin Body) XS2M-□424-2 Solder Cup Pins (Resin Body)

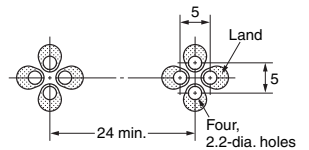


Panel Cutout



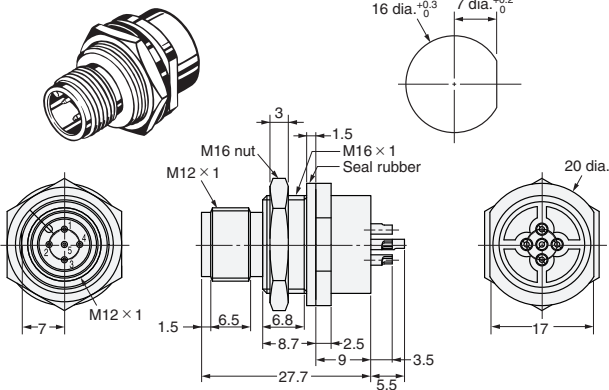
Note: The panel thickness is 1 to 4 mm.

PCB-mounting Dimensions



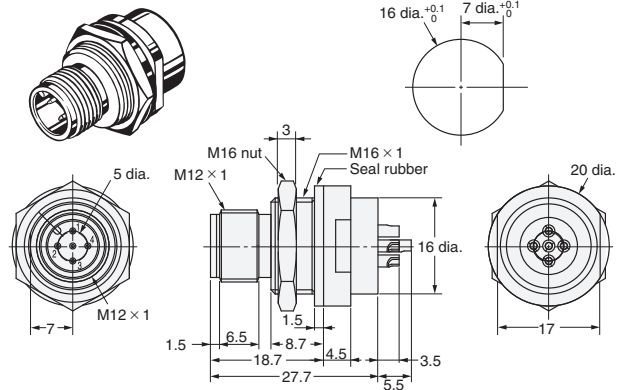
Solder Cup Pins (Resin Body) XS2M-D524-2

Panel Cutout



Solder Cup Pins (Metal Body) XS2M-D524-4

Panel Cutout

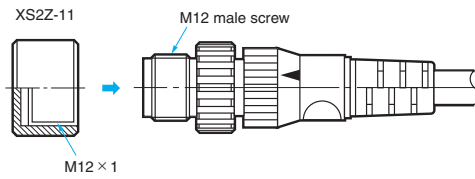
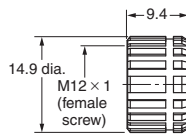


XS2Z Connector Covers

(Unit: mm)

Waterproof Covers

XS2Z-11

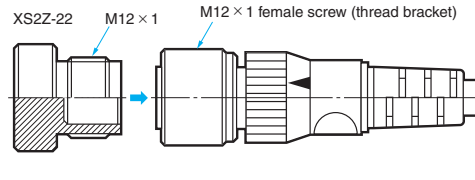
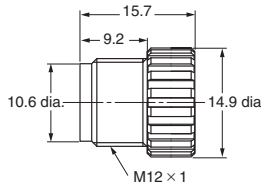


Application Example: XS2Z-11



You can use the Waterproof Cover when the connector is not connected to ensure an IP67 degree of protection. When mounting the Water-resistant Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistant Cover.

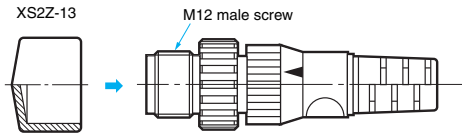
XS2Z-22



Model	Materials	Suitable connector	
		Model	Mounting portion
XS2Z-11	Brass/nickel plated	XS2G/XS2H/XS2M/XS2R/XS2W/XS5H/XS5M/XS5W	M12 male screw
XS2Z-22		XS2C/XS2R/XS2F/XS2P/XS2W/XW3B/XS5F/XS5W/XS5R/XS5P/XW3D	M12 female screw (thread bracket)

Dust Covers

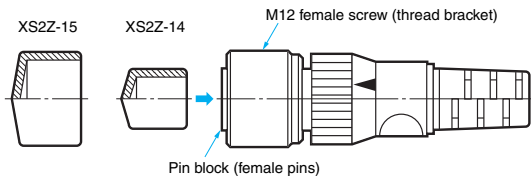
XS2Z-13



Application Example: XS2Z-13



XS2Z-15/XS2Z-14



The Dust Cover is for dust prevention and does not ensure IP67 degree of protection. When mounting the Dust Cover to a Connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

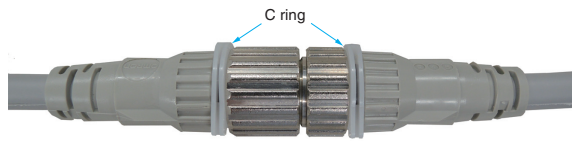
Model	Materials	Suitable connector	
		Model	Mounting portion
XS2Z-13	Rubber/black	XS2G/XS2H/XS2M/XS2R	M12 male screw
XS2Z-14		XS2C/XS2R/XS2F/XS2P/XW3A/XW3B	Pin block (female pins)
XS2Z-15			M12 female screw (thread bracket)

Loosening-preventing C-ring

XS2Z-18



Application Example: XS2Z-18



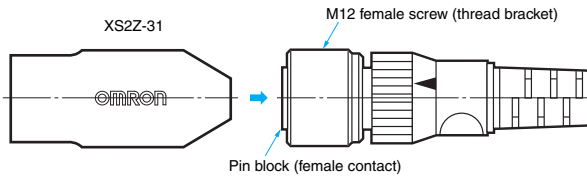
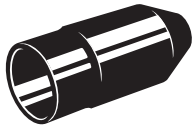
Note: Attach C-rings to both the plug and socket.

This C-ring prevents the M12 connector from becoming loose. When you attach the C-ring, press it securely between the thread bracket and cover.

Model	Materials	Suitable connector
XS2Z-18	POM	XS2F/H/W

Sputter Protective Cover

XS2Z-31



Application Example: XS2Z-31



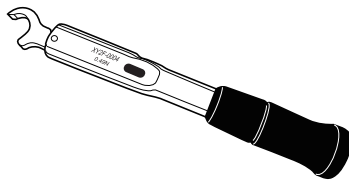
The Sputter Protective Cover protects the connector from weld sputter. Make sure it covers the entire connector.

Model	Materials	Suitable connector
XS2Z-31	Silicone rubber/black	XS2F/XS2H/XS2W

XS2F Tools

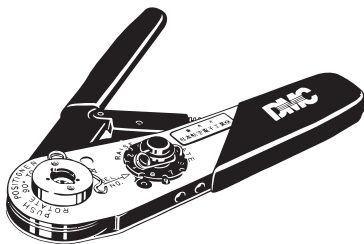
Torque Wrench

XY2F-0004



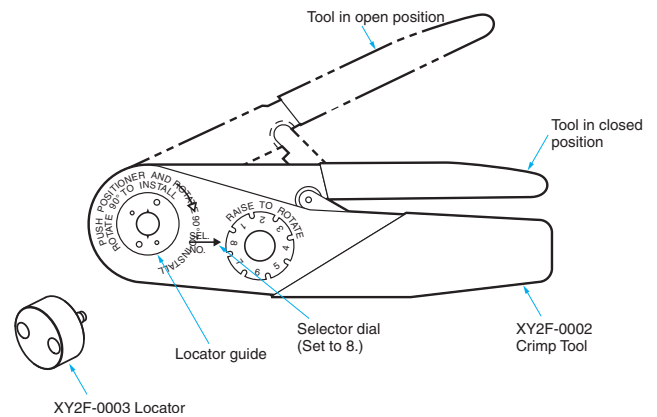
Crimp Tool

XY2F-0002



Locator

XY2F-0003



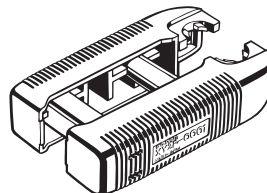
Use the Crimp Tool to crimp a cable core to the XS2U Crimping Pin used with the XS2C or XS2G Crimping Connector.

- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.

Pin-block Extraction Tool

XY2F-0001

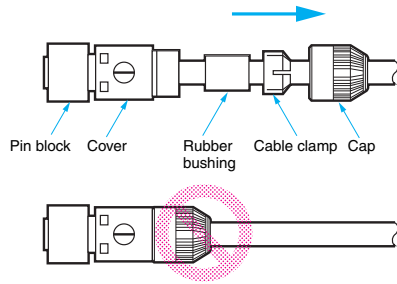
Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS2C/XS2G, soldering/crimping).



Extraction Procedure

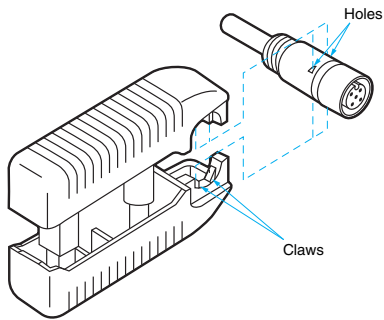
(1) Disconnecting Components

- Disconnect all components on the cap side from the cover.

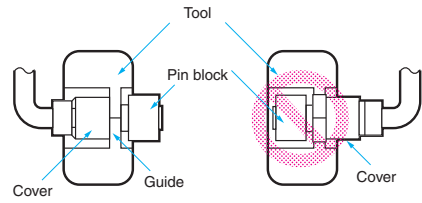


(2) Extracting Pin Block

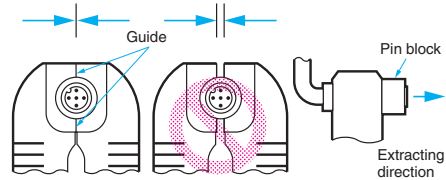
- Insert the claws of the Tool into the four holes of the cover.



- Make sure that the pin block is outside the Tool.



- Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.



Precautions for Correct Use

- The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.

Assembly Procedure for XS2C/XS2G Connector Assemblies

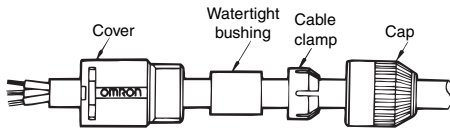
(1) Connector and Cable Diameters

- Connectors for 8, 7, 6, 4, and 3 mm diameter Cables (i.e., Cables that are 7 to 8, 6 to 7, 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available.
- When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- A waterproof bushing for 6/7 mm diameter Cable has no stripe, that for 8/4 mm diameter Cable has a single stripe, and that for 3 mm diameter Cable has two stripes.

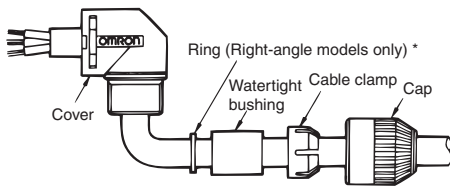
(2) Component Insertion

Crimping/Soldering Connectors

Straight Connectors



Right-angle Connectors

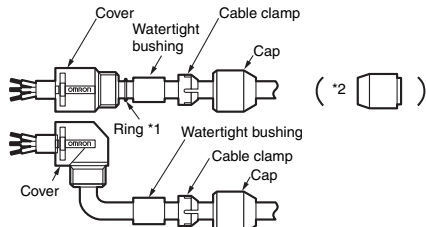


*A ring is not required for Screw-on Connectors.

- As shown in the above illustration, connect the above components to the Cable with its end processed.

Screw-on Connectors

Confirm that you have all of the required parts.

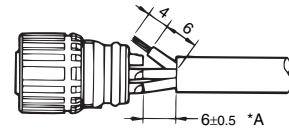


Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S□ and XS2G-D5S□).

- *1. Rings are not required with 7-mm and 8-mm cables.
- *2. Insert the waterproof bushing for 7-mm and 8-mm cables in the direction shown in the diagram.

(3) Wiring (Dressing the Cable Ends)

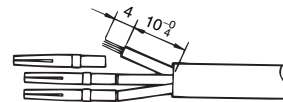
Soldering Connectors



- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, solder-coat each of them.
- The following conditions are recommended for soldering each solder cup pin.
Soldering temperature: 350±5°C
Soldering period: 3±1 s
- The length marked *A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

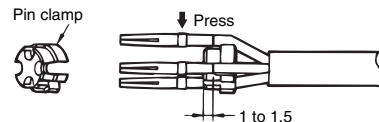
Crimping Connectors

Crimping



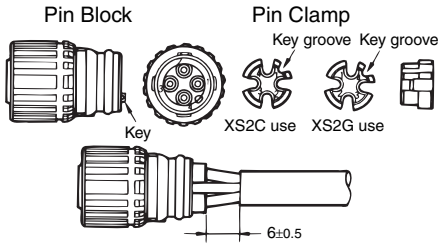
- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimp Tool, both of which are sold separately, and set the selector dial of the Crimp Tool to 8.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.
(Squeeze the handle firmly until the handle automatically returns to the release position.)

Wiring



- After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

Insertion

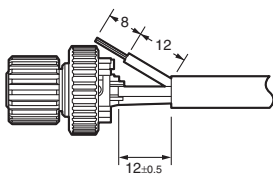


- Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

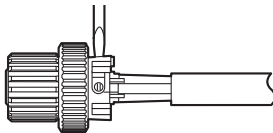
Screw-on Connectors

Dressing the Cable End

• **Four-pole Connectors**



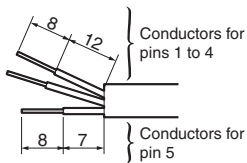
- Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



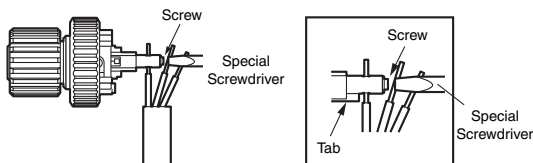
- Use the dedicated Screwdriver (XW4Z-00B)* and tighten the screws securely so that the cores do not pull out. (0.15 to 0.2 N·m)

• **Five-pole Connectors**

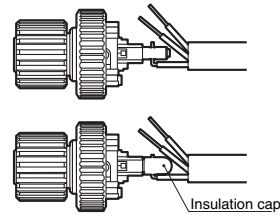
- Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: Pins 1 to 4: 0.15 to 0.2 N·m, Pin 5: 0.03 to 0.05 N·m), and then cut off the excess wire with wire cutters.



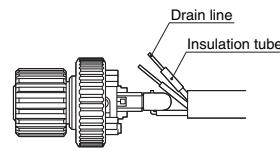
- Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



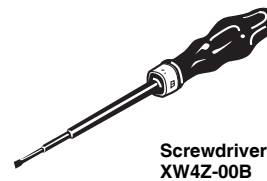
- Connect the cores to pins 1 to 4.

Connecting Shielded Cables to Five-pole Connectors

- Place the insulation tub on the drain line of the shield and connect it to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.



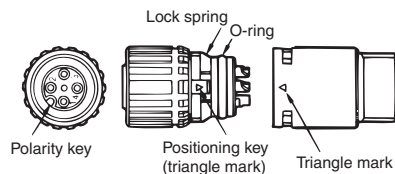
*When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



Screwdriver XW4Z-00B

(4) Inserting Pin Block

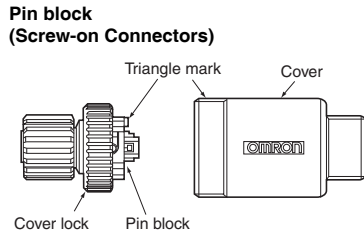
Pin block (Soldering Model) **Cover (Straight Model)**



(Crimping Model) **(Right-angle Model)**



- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
- If the cover is used for a Right-angle model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
- Fully insert the positioning key until the positioning key is hidden by the casing.

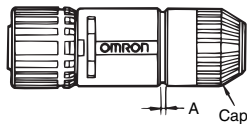


- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly until the pin block does not come out of the cover. (0.39 to 0.49 N·m)

(5) Mounting Cap

- After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand (0.39 to 0.49 N·m)

Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the cap.



- After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model. (Use these as a guide.)

External diameter of applicable cable	Cable external diameter (mm)			
	6 mm	5 mm	4 mm	3 mm
For 6-mm-dia. cable	1	0	—	—
For 4-mm-dia. cable	—	2	1	—
For 3-mm-dia. cable	—	—	2	1

(6) After Assembly

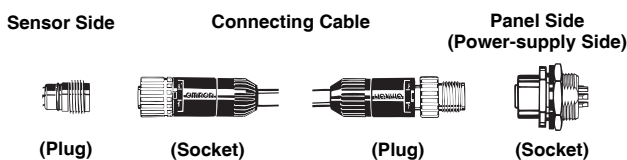
- Confirm the insulation between cores after completing assembly.

Recommended Cables

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core conductor sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

Connector Arrangement

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



Safety Precautions

Precautions for Correct Use

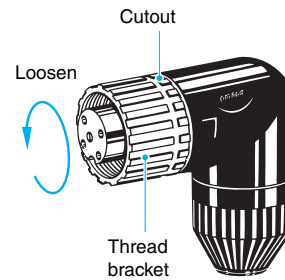
Do not use the product in atmospheres or environments that exceed product ratings.

Tightening Cap (Connector Assemblies)

- 1) Do not use pliers to tighten caps, otherwise the caps may be damaged. Use your fingers to tighten the Connectors sufficiently. (0.39 to 0.49 N·m)
- 2) If caps are not tightened securely, the Connectors may not maintain their proper degree of protection (i.e., IP67) or the caps may become loose due to vibration.

Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable when disconnecting Connectors.
- Connectors mating with sockets must be fully inserted into the mating sections. Tighten the thread bracket carefully so that the threads will not be damaged.
- Fully tighten thread bracket within a torque range between 0.39 and 0.49 N·m and be sure that the threads of the opposite parts are hidden by the thread bracket.
- When disconnecting Connectors, be sure to loosen the thread brackets first. Do not loosen the caps.
- Thread brackets must be loosened in the cutout direction.



Degree of Protection

- Do not impose external force continuously on the joints of pin blocks and covers, otherwise the Connectors may not keep its proper degree of protection (i.e., IP67).
- The degree of protection of connectors (IP67) is not for a fully watertight structure. Do not use them underwater.
- Connectors are of resin mold construction. Do not impose excessive force on them.

Setup

- Do not make any cable bends near the base of the Unit.
- Any bends made must have a minimum radius of 40 mm.

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